

INSTRUCTIONS

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350-2001 - Economy Brake Kit for Unser Upright

Kit Contents		
Qty	Part #	Description
2	350-2001.1	Caliper Bracket
4	350-2001.2	Caliper Mount Bushing
2	350-2001.3	Brake Rotor Hat
4	835-2300542	GM Slide Bolt
1	910-31045-L	Caliper - Left
1	910-31045-R	Caliper - Right
2	910-31906	Rotor, .81" x 11.75"
2	919-1562	Brake Pads

Hardware				
Qty	Description	Location	Tool Size	Thread Lock
16	5/16-18 x 1-1/4" SHCS	Rotor to Hat	1/4" Allen Key	Blue
4	7/16-20 x 1" HHCS, Grade 8	Bracket to Upright	5/8" Socket	Blue
4	7/16 Thru Hard Flat Washer	Bracket to Upright	N/A	N/A

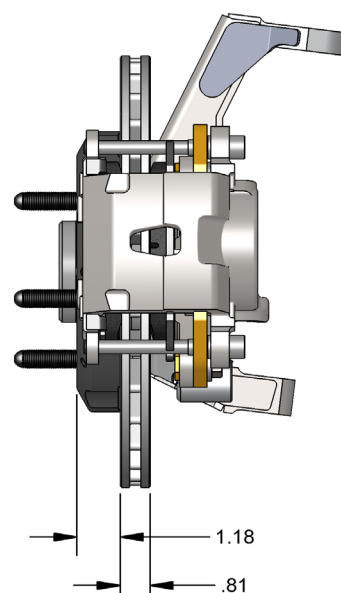
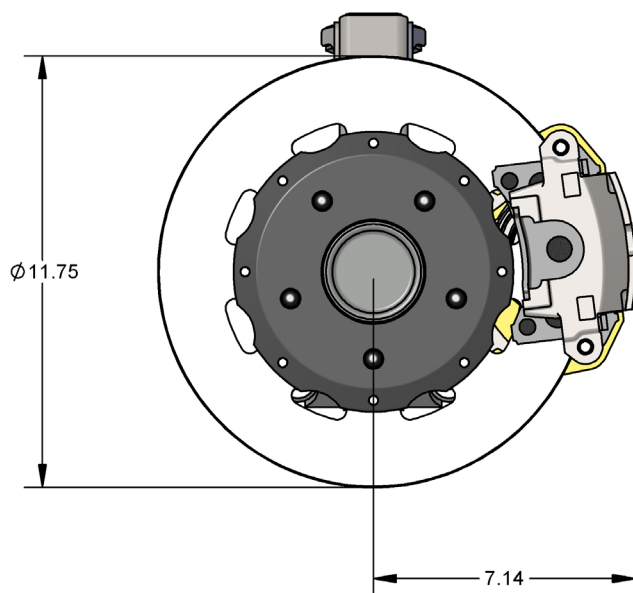
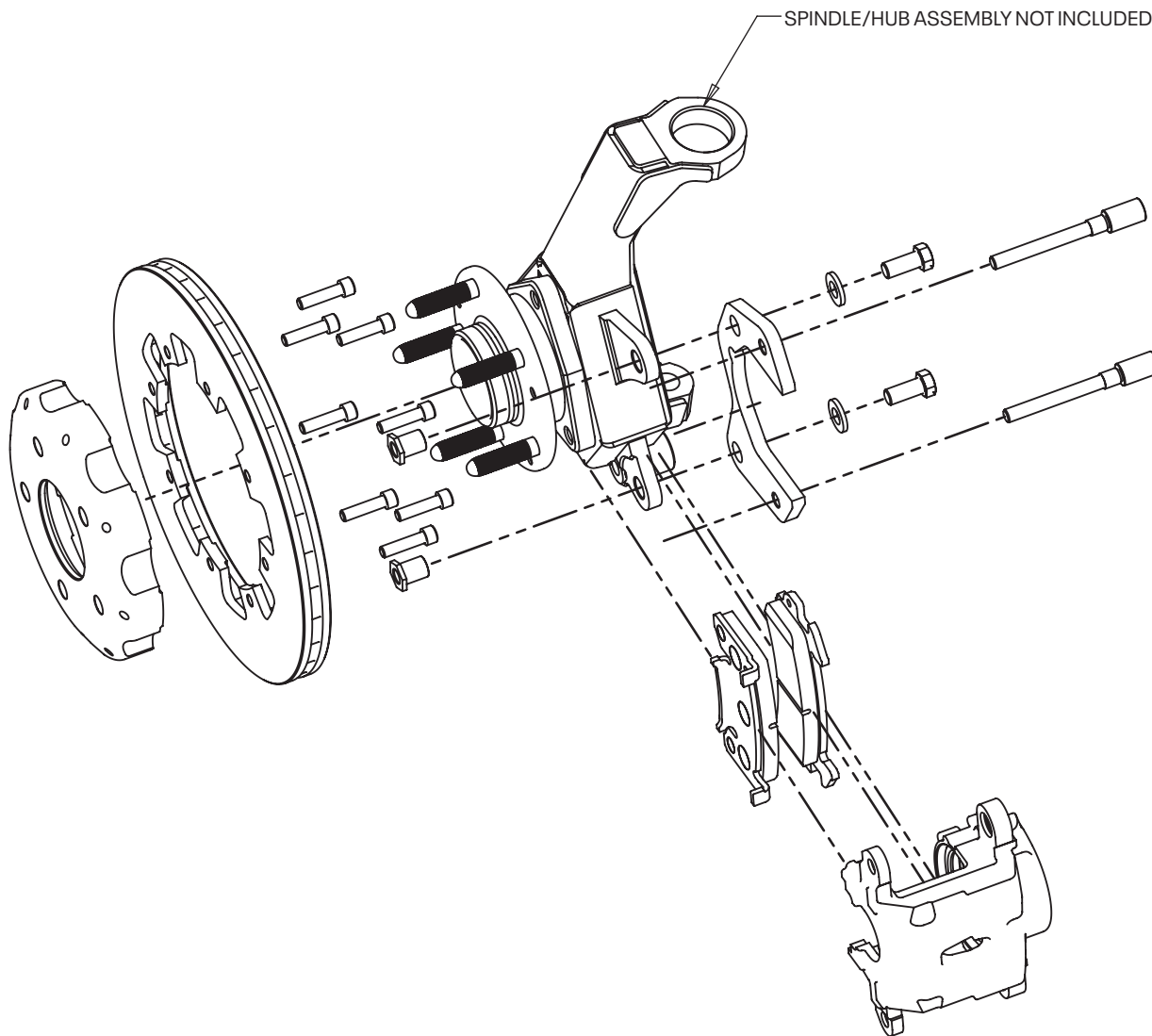
1. Assemble hat to rotor as shown using 5/16-18 x 1-1/4" socket head cap screws. It is recommended to use blue Loctite or similar thread locker on threads.
2. Assemble caliper brackets to upright as shown using 7/16-20 x 1" hex head cap screws and the caliper mount bushings. It is recommended to use blue Loctite or similar on threads here as well.
3. Slide rotor/hat assembly over hub studs.
4. Install brake pads to left hand caliper and slide caliper over the rotor. Insert slide pins through calipers and thread into tapped holes in caliper brackets. Repeat procedure for right hand assembly.
5. Check all clearances with rotor and pads, install brake lines, bleed brakes and check for leaks before attempting to drive vehicle.

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SPINDLE/HUB ASSEMBLY NOT INCLUDED - SOLD SEPARATELY



ALL DIMENSIONS IN INCHES

IMPORTANT

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DAMAGE CLAIMS Please inspect all packages upon delivery and in the presence of the delivery driver when possible. The driver must note any visible damage and provide procedures for handling damage claims. To allow for a claims process, please retain original box, packing material and damaged merchandise. Contact Speedway Motors for instructions regarding damage claim within 5 days of receipt. Speedway Motors assumes no liability after this period.

SHORTAGES Please check the contents of your delivery to ensure that all parts ordered are received. Refer to your invoice to cross check all items received and inspect all packing materials for contents of small items. Retain original shipping box and packing materials. Orders may be split into multiple boxes which can be delivered on different days. Contact Speedway Motors for instructions regarding shortage claim within 5 days of receipt. Speedway Motors assumes no liability after this 5 day period.

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WARRANTY CLAIMS If the item is used or installed and a warranty claim request is submitted, warranty work is done by the manufacturer and may take up to 30 days for processing. Speedway Motors will be required to follow the manufacturer's warranty instructions to allow for a credit refund or exchange when specified.

RETURNS We want you to be satisfied with your purchase. If you are not satisfied, you may return your new, unused item within 60 days for refund or exchange.

All exchanged or returned merchandise must be in original factory condition with no modifications or alterations. Returned merchandise must include original packaging materials, warranty cards, manuals, instructions, etc. If the returned item requires repackaging, your refund / exchange will be subject to a repackaging charge. Return/Exchange transactions less than \$99 are excluded from the free shipping offer.

HOW TO RETURN AN ITEM Please re-pack the item in a sturdy box, include a copy of your invoice and completed return form. Returns must be shipped prepaid. CODs are not accepted. Shipping costs for exchanged merchandise will be charged to your credit card.

Items that are returned after 60 days are subject to a 15% restocking charges. Fiberglass items returned will be subject to a 15% restocking charge. We are unable to accept returns on electrical parts, video tapes, DVD's, books, special order or closeout merchandise.

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EXHAUST INSTALLATION ALERT Exhaust systems and other component surface finishes are not permanent. Coatings, paint and other factory supplied cosmetic treatments are only intended to protect from surface corrosion in an unused state. No returns are allowed after the parts have been installed. Header flanges must be clean and clear of paint and surface contaminants prior to mating to exhaust gaskets. Exhaust fasteners must be re-torqued after the initial heat cycle and regularly thereafter to ensure a proper gasket seal is maintained. Should you decide to install this exhaust product at your home, be warned that pleasure car or light duty truck/van "bumper" jacks are intended for emergency use only. The use of frame contact jack stands in conjunction with a floor jack as a main support is highly recommended to minimize accidental dropping of a vehicle while the installation proceeds. We recommend the use of a shop hoist if possible. Please use caution! Speedway Motors, Inc. makes no warranties either expressed or implied including any warranty of merchantability or fitness for a particular purpose, other than those contain in its current catalog or website with respect to the goods identified on the face of the invoice. There is no warranty expressed or implied as to whether the goods sold hereby will protect the purchaser or ultimate user of such goods from injury or death.

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Speedway Motors, Inc.

P.O. Box 81906 • Lincoln, NE 68501

800.979.0122 • SpeedwayMotors.com

