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24 Hour Emergency Telephone: (800) 255-3924 (Chem-Tel)

THIS MSDS COMPLIES WITH 29 CFR 1910.1200 (THE HAZARD COMMUNICATION STANDARD)

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SECTION 1 - PRODUCT IDENTIFICATION

 Product Trade Name
 : 3X ENCAPSULATOR

 Product Code
 : (Gloss Black) / (Satin Black)

 Product Class
 : Paint

 Shipping Classification
 : Paint - Combustable Liquid

 DOT Hazard Classification
 : 2 (FLAMMABLE LIQUID)

SECTION 2 - HAZARDOUS INGREDIENTS

INGREDIENT NAME **CONCENTRATION (%)** /CAS NUMBER Polyisocyanate based on MDI Specific chemical identity is withheld as a trade secret. OSHA: Not Established ACGIH: Not Established Diphenylmethane Diisocyanate (MDI) (2,2; 2,4)..... OSHA: Not Established ACGIH: Not Established Non-isomer specific CAS number includes 2,2' MDI and 2,4' MDI. 4, 4' - Diphenylmethane Diisocyanate (MDI) 101-68-8 OSHA: .020 ppm Ceiling .200 mg/m3 Ceiling .005 ppm TWA ACGIH: .051 mg/m3 TWA Aromatic 100 (Solvent Naphtha) 64742-95-6 OSHA: Not Established ACGIH: Not Established Supplier: 50.000 ppm Propylene Glycol Monomethyl Ether Acetate (PMA) OSHA: Not Established ACGIH: Not Established Exposure limits of 100 ppm TWA (150 ppm STEL) are recommended based on similarity to propylene glycol monomethyl ether.

SECTION 3 - PHYSICAL PROPERTIES

 PHYSICAL FORM
 : Liquid
 SOLUBILITY IN WATER
 : Product is insoluble - reacts

 COLOR
 : Black
 slowly with water to liberate CO2 gas.

 ODOR
 : of Solvent
 SPECIFIC GRAVITY
 : 1.07 @ 68 F (20 C)

 BOLLING POINT
 : Not established
 BULK DENSITY
 : 8.90 lbs/gal

 MELTING/FREEZING POINT
 : Not established
 % VOLATILE BY VOLUME
 : Approximately 29%

 VAPOR PRESSURE
 : Not established

SECTION 4 - FIRE AND EXPLOSION DATA

FLASH POINT...... 108° F (43.2 C) Setaflash (ASTM D-3243, D-3278, D-3828)

 FLAMMABLE LIMITS:
 UPPER EXPLOSIVE LIMIT (UEL) (%)
 6.0% AR100

 LOWER EXPLOSIVE LIMIT (LEL) (%)
 0.9% AR100

 PROCESSIVE LIMIT (LEL) (%)
 0.9% AR100

EXTINGUISHING MEDIA :: Dry Chemical; Carbon Dioxide; Foam; Water spray for large fires.

SPECIAL FIRE FIGHTING PROCEDURES: Full emergency equipment with self-contained breathing apparatus and full protective clothing should be worn by firefighters. During a fire, MDI vapors and other irritating, highly toxic gases may be generated by thermal decomposition or combustion. (See Section VIII). At temperatures greater than 400 F (204 C), polymeric MDI can polymerize and decompose which can cause pressure build-up in closed containers. Explosive rupture is possible. Therefore, use cold water to cool fire-exposed containers.

SECTION 5 - HUMAN HEALTH DATA

ROUTE(S) OF ENTRY: Inhalation; Skin Contact; Eye Contact.

HUMAN EFFECTS AND SYMPTOMS OF OVEREXPOSURE:

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SECTION 5 - HUMAN HEALTH DATA - Continued

ACUTE SKIN CONTACT				
dermatitis, may occur from skin contact. Solvents can penetrate the skin and may cause systemic effects similar to those identified under acute inhalation symptoms. CHRONIC SKIN CONTACT				
these symptoms can develop as a result of contact with very small amounts of liquid material or even as a result of vapor-only exposure. Chronic skin exposure to solvents may cause effects similar to those identified under chronic inhalation effects. Animal tests have indicated that respiratory sensitization can result from skin contact with MDI. This data reinforces the need to prevent direct skin contact with MDI. (See Section XII Animal Toxicity Data, SENSITIZATION.)				
ACUTE EYE CONTACT				
CHRONI C EYE CONTACT Prolonged vapor contact may cause conjunctivitis.				
ACUTE INGESTION: Can result in irritation and possible corrosive action in the mouth, stomach tissue and digestive tract. Vomiting may cause				
aspiration of the solvent resulting in chemical pneumonitis. CHRONIC INGESTION: None Determined				
CARCINOGENICITY: Neither MDI nor polymeric MDI are listed by the NTP, IARC or regulated by OSHA as carcinogens. NTP: Not listed				
IARC				
OSHA: Not regulated OTHER: See results of two year inhalation study in Section XII Animal Toxicity Data, CARCINOGENICITY.				
OTHER: See results of two year inhalation study in Section XII Animal Toxicity Data, CARCINOGENICITY.				
MEDICAL CONDITIONS				
AGGRAVATED BY EXPOSURE : Asthma, other respiratory disorders (bronchitis, emphysema, bronchial hyperreactivity), skin allergies, eczema.				
EXPOSURE LIMITS				
CECTION (EMEDICANIC FIRST AND PROCEDURES				

SECTION 6 - EMERGENCY AND FIRST AID PROCEDURES

.....: Flush with clean, lukewarm water (low pressure) for at least 15 minutes, while lifting eyelids. Refer individual to physician or

FIRST AID FOR EYES......

ophthalmologist for immediate follow-up. clothing thoroughly before reuse. For severe exposures, get under safety shower after removing clothing, then get medical attention. For lesser exposures, seek medical attention if irritation develops or persists after the area is washed. FIRST AID FOR INHALATION.....: Move to an area free from risk of further exposure. Administer oxygen or artificial respiration as needed. Obtain medical attention. Asthmatic-type symptoms may develop and may be immediate or delayed up to several hours. Treatment is essentially symptomatic. Consult physician. UNCONSCIOUS OR CONVULSING PERSON. Consult physician. NOTE TO PHYSICIAN: EYES: Stain for evidence of corneal injury. If cornea is burned, instill antibiotic/steroid preparation frequently. Workplace vapors could produce reversible corneal epithelial edema impairing vision. SKIN: This product is a known skin sensitizer. Treat symptomatically as for contact dermatitis or thermal burn. INGESTION: Treat symptomatically. There is no specific antidote. Inducing vomiting is contraindicated because of the irritating nature of the product. INHALATION: This product is a known pulmonary sensitizer. Treatment is essentially symptomatic. An individual having a dermal or pulmonary sensitization reaction to this material must be removed from any further exposure to any isocyanate.

SECTION 7 - EMPLOYEE PROTECTION RECOMMENDATIONS				
REQUIRED WORK/				
HYGIENE PROCEDURES. : Precautions must be taken so that persons handling this product do not breathe the vapors or have it contact the eyes or skin. In spray operations, protection must be afforded against exposure to both vapor and spray mist.				
EYE PROTECTION REQUIREMENTS Liquid chemical goggles. Vapor resistant goggles should be worn when contact lenses are in use. In a splash hazard				
environment chemical goggles should be used in combination with a full face-shield. SKIN PROTECTION REQUIREMENTS				
water. Cover as much of the exposed skin area as possible with appropriate clothing. If skin creams are used, keep the area covered by the cream to a minimum.				
RESPIRATOR REQUIREMENTS				
apparatus is recommended. In situations where MDI is not sprayed, heated, or used in a poorly ventilated area, and a supplied-air or self-contained breathing apparatus is				
unavailable or its use impractical, at least an air-purifying respirator equipped with an organic vapor cartridge and particulate pre-filters must be worn. HOWEVER, THIS SHOULD				
BE PERMITTED ONLY FOR SHORT PERIODS OF TIME (LESS THAN ONE HOUR) AT RELATIVELY LOW CONCENTRATIONS (AT OR NEAR THE TLV). However, due to the poor warning properties of MDI, proper fit and timely replacement of filter elements must be ensured. Observe OSHA regulations for respirator use (29 CFR 1910.134).				
NOTE ON ODOR WARNING PROPERTIES: Pure isocyanate materials have odor thresholds that are higher than the TLV, PEL or MGL. Thus, if a vapor/particulate air-				
purifying respirator has exceeded its service life, breakthrough of the filter can result in exposure over the allowable limit without the wearer being able to smell the isocyanate. However, when a polyurethane coating system contains organic solvents, the wearer of a vapor particulate respirator will be warned of filter breakthrough by the odor of solvents				
before being exposed to isocyanates because: 1) organic solvents have low odor thresholds, and 2) testing has demonstrated that solvents break through filters before				
isocyanates do. SPRAY APPLICATION: Good industrial hygiene practice dictates that when isocyanate based coatings are spray applied, some form of respiratory				
protection should be worn. During the spray application of organic solvent containing coatings systems, the use of a positive pressure supplied air respirator is mandatory when:				
- the airborne isocyanate concentrations are not known, or - spraying is performed in a confined space or in an area with limited ventilation. A properly fitted air-purifying (combination organic vapor and particulate) respirator, proven by test to be effective in isocyanate-containing spray paint environments, will provide adequate protection when: -				
the airborne MDI monomer concentrations are known to be acceptable.				
NON-SPRAY OPERATIONS Even during non-spray operations such as mixing, brush or roller application, etc., depending on the conditions (for example,				

heating of material or application to a hot substrate), it is possible to be exposed to airborne isocyanate vapors. Therefore, when the coatings system contains solvents and will be applied in a non-spray manner, a positive pressure supplied air respirator must be worn.

VENTILATION REQUIREMENTS: Exhaust ventilation sufficient to keep the airborne concentrations of MDI and polyisocyanate below their respective TLV and

for guidance concerning appropriate air sampling strategy to determine airborne concentrations.

MEDICAL SURVEILLANCE...... Medical supervision of all employees who handle or come in contact with MDI is recommended. This should include preemployment and periodic medical examinations with respiratory function tests (FEV, FVC as a minimum). Persons with asthmatic-type conditions, chronic bronchitis, other chronic respiratory diseases or recurrent skin eczema or sensitization should be excluded from working with isocyanates. Once a person is diagnosed as being sensitized to isocyanates, no further exposure can be permitted.

ADDITIONAL PROTECTIVE MEASURES: Safety showers and eyewash stations should be available. Educate and train employees in safe use of product. Follow all label instructions

SECTION 8 - REACTIVITY DATA

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Stable under normal conditions. HAZARDOUS POLYMERIZATION.....: May occur; Contact with moisture or other materials which react with isocyanates or temperatures over 400 F (204 C) may cause polymerization: Water, amines, strong bases, alcohols. Will cause some corrosion to copper alloys and aluminum. INCOMPATIBILITIES INSTABILITY CONDITIONS: Contamination with water DECOMPOSITION PRODUCTS...... By high heat and fire: carbon dioxide, carbon monoxide, oxides of nitrogen, HCN, MDI.

SECTION 9 - SPILL AND LEAK PROCEDURES

SPILL OR LEAK PROCEDURES: Evacuate nonessential personnel. Remove all sources of ignition and ventilate the area. Notify appropriate authorities if necessary. Put on personal protective equipment (See Section VII). Dike or impound spilled material and control further spillage if feasible. Cover the spill with sawdust, vermiculite, Fuller's earth or other absorbent material. Pour decontamination solution over spill area and allow to react for at least 10 minutes. Collect material in open containers and add further amounts of decontamination solution. Remove containers to a safe place, cover loosely, and allow to stand for 24 to 48 hours. Wash down spill area with

EMPTY CONTAINER PRECAUTIONS Empty containers must be handled with care due to product residue and flammable solvent vapor. Decontaminate containers prior to disposal. DO NOT HEAT OR CUT EMPTY CONTAINER WITH ELECTRIC OR GAS TORCH. (See Section IV and VIII).

SECTION 10 - SPECIAL PRECAUTIONS & STORAGE DATA

STORAGE TEMPERATURE (MI N/MAX): 32°F (0°C)/104°F (40°C) : 6 months at 77°F (25°C) after receipt of material by customer. SHELF LIFE

SPECIAL SENSITIVITY...... If container is exposed to high heat, 400°F (204°C) it can be pressurized and possibly rupture. MDI reacts slowly with water

to form C02 gas. This gas can cause sealed containers to expand and possibly rupture.

HANDLING/STORAGE PRECAUTIONS....... Keep away from heat sparks and open flame. Store in tightly closed containers to prevent moisture contamination. Do not reseal if contamination is suspected. Avoid contact with skin and eyes. Do not breathe aerosols or vapors. Warning properties (irritation of the eyes, nose and throat or odor) are not adequate to prevent chronic overexposure from inhalation. This material can produce asthmatic sensitization upon either single inhalation exposure to a relatively high concentration or upon repeated inhalation exposures to lower concentrations. Exposure to vapors of heated MDI can be extremely dangerous. Employee education and training in the safe use and handling of this compound are required under the OSHA Hazard Communication Standard.

SECTION 11 - SHIPPING INFORMATION

TECHNICAL SHIPPING NAME Paint UN NUMBER.: UN1263 FREIGHT CLASS BULK Paint PACKAGING GROUP.....: III FREIGHT CLASS PACKAGE..... Paint HAZARD LABEL(s) : Flammable Liquid PRODUCT LABEL 3X ENCAPSULATOR HAZARD PLACARD(s): Flammable Liquid DOT (HM-181) (DOMESTIC SURFACE) ICAO / IATA (AIR) PROPER SHIPPING NAME .. PROPER SHIPPING NAME: Resin Solution HAZARD CLASS OR DIVISION 3 HAZARD CLASS DIVISION NUMBER..... 3 UN/NA NUMBER UN1263 UN NUMBER: UN1866 PACKAGING GROUP PG III SUBSIDIARY RISK.....: None DOT PRODUCT RQ lbs (kgs): None PACKING GROUP: III HAZARD LABEL(s) None HAZARD LABEL(s): Flammable Liquid PASSENGER AIR - MAX. QTY. : Non-Radioactive HAZARD PLACARD(s) Combustible Liquid IMO / IMDG CODE (OCEAN) PASSENGER INSTRUCTION NUMBER: 309 CARGO AIR - MAX. OTY. . 2201 PROPER SHIPPING NAME .. CARGO AIR INSTRUCTION NUMBER 310 HAZARD CLASS DIVISION NUMBER 3.3

SECTION 12 - ANIMAL TOXICITY DATA

TOXICITY DATA FOR: Diphenylmethane Diisocyanate (Monomeric and Polymeric) ACUTE TOXICITY ORAL LD50: Greater than 15.800 mg/kg (Rats). (Based on the results of actual tests conducted using specific HDI-homopolymer products.): Greater than 7,900 mg/kg (Rabbits) DERMAL LD50. INHALATION LC50..... Approximately 370-490 mg/m3 for an aerosol of polymeric MDI (Rat 4 Hr.). An LC50 (2 hr.) of greater than 400 mg/m3 was determined on a dust of monomeric MDI (Rat). EYE EFFECTS..... .: Moderate irritation . A maximum primary eye irritation score for a polymeric MDI of 12.0/110 (24 hr.) was obtained. This score is fairly typical for a number of MDI products. sensitization between different types of diisocyanates may occur. CHRONIC TOXICITY.....: In a chronic inhalation exposure study, rats were exposed to an aerosol of polymeric MDI for 6 hours per day, 5 days per week for a period for two years. The exposure concentrations were 0, 0.2, 1.0 and 6.0 mg/m3. Microscopic examination of tissues revealed the effects of irritation to the nasal cavity and lungs in animals exposed to 1.0 and 6.0 mg/m3. The No Observable Effect Level (NOEL) was 0.2 mg/m3.: In the same two year inhalation study described above (See CHRONIC TOXICITY), the occurrence of pulmonary adenomas (benign tumors) and a single pulmonary adenocarcinoma (malignant tumor) was considered to be related to the exposure. These tumors were observed only in rats exposed to the high concentration of 6.0 mg/m3. invitro micronucleus assay. OTHER TOXICITY DATA: No conclusive evidence has been developed to indicate that MDI is carcinogenic, teratogenic or that it causes reproductive effects in animals or in humans. AQUATIC TOXICITY: LC50 - 24 hr. (static): Greater than 500 mg/liter for Daphnia magna, Limnea stagnalis, and Zebra fish (Brachydanio rerio) for both polymeric and monomeric MDI.

SECTION 13 - FEDERAL REGULATORY INFORMATION

OSHA STATUS : This product is hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29 CFR 1910.1200. TSCA STATUS On TSCA Inventory

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CERCLA REPORTABLE QUANTITY None
SARA TITLE III:
SECTION 302 EXTREMELY
HAZARDOUS SUBSTANCES None
SECTION 311/312
HAZARD CATEGORIES: Immediate Health Hazard; Delayed Health Hazard; Fire Hazard; Reactive Hazard
SECTION 313
TOXIC CHEMICALS None
RCRA STATUS
waste (EPA Hazardous Waste Number D001). (40 CFR 261.20-24)

SECTION 14 - OTHER REGULATORY INFORMATION

The following chemicals are specifically listed by individual states; other product specific health and safety data in other sections of the MSDS may also be applicable for state requirements. For details on your regulatory requirements you should contact the appropriate agency in your state.

COMPONENT NAME	CAS NUMBER	CONCENTRATION	STATE CODE
Diphenylmethane Diisocyanate (MDI) (2,2; 2,4)	26447-40-5	Less than 1 %	NJ4
Polyisocyanate based on MDI	NJTSRN (31765300002)-5317P	Approx. 53 %	PA3, NJ4
4, 4' - Diphenylmethane Diisocyanate (MDI)	101-68-8	Approx. 15%	PA1, FL, IL, MA, RI, NJ1, NJ4, CN2
Aromatic 100 (Solvent Naphtha)	64742-95-6	Approx. 18%	PA3, NJ4
Propylene Glycol Monomethyl Ether Acetate (PMA)	108-65-6	Approx. 4 %	PA3, NJ4

FL = Florida Substance List NJTSRN = New Jersey Trade Secret Registry Number

IL = Illinois Toxic Substances List PAX = Pennsylvania Hazardous Substance List MA = Massachusetts Hazardous Substance List PA1 - Pennsylvania Hazardous Substance List NJ1 = New Jersey Hazardous Substance List PA3 = Pennsylvania Non-hazardous present at 3% or greater.

NJ2 = New Jersey Environmental Hazardous Substance List RI = Rhode Island List of Designated Substances

NJ4 = New Jersey Other - included in 5 predominant ingredients > 1%

CN2 = Canada WHMIS Ingredient Disclosure List over 0.1%.

CALIFORNIA PROPOSITION 65

To the best of our knowledge, this product contains no levels of listed substances, which the state of California has found to cause cancer, birth defects or other reproductive effects.

NFPA 704M RATINGS: Health Flammability Reactivity Other

HMIS RATINGS: Reactivity Flammability

0 = Minimal I = Slight 2 = Moderate 3 = Serious 4 = Severe * = Chronic Health Hazard

DirectLine's's method of hazard communication is comprised of Product Labels and Material Safety Data Sheets. HMIS and NFPA ratings are provided by DirectLine as a customer service.

THE DATA IN THIS MSDS HAS BEEN COMPILED FROM PUBLICLY AVAILABLE SOURCES. THIS DATA RELATES ONLY TO THE DESIGNATED PRODUCT AND NOT TO THE USE OF SAID PRODUCT IN COMBINATION WITH OTHER MATERIALS. BECAUSE CONDITIONS AND CIRCUMSTANCES OF USE OF THE PRODUCT ARE BEYOND OUR CONTROL AND ANY SUMMARY OF DATA SUCH AS IS REPRESENTED BY THIS MSDS IS INHERENTLY INCOMPLETE, DIRECTLINE INDUSTRIES MAKES NO WARRANTY ABOUT THE ACCURACY OF THE DATA HEREIN AND ASSUMES NO LIABILITY FOR THE USE OF SUCH DATA. RESPONSIBILITY FOR PROPER PRECAUTIONS AND SAFE USE OF THIS PRODUCT LIES WITH THE USER.

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