

# P/N's 9507 / 9508 INSTRUCTIONS



**TECH DEPT (630) 849-7754**  
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**9507 / 19507**  
**Ford Flat Head 12V**  
**1932-1953**

**9508 / 19508**  
**Ford Flat Head 12V**  
**French Block**

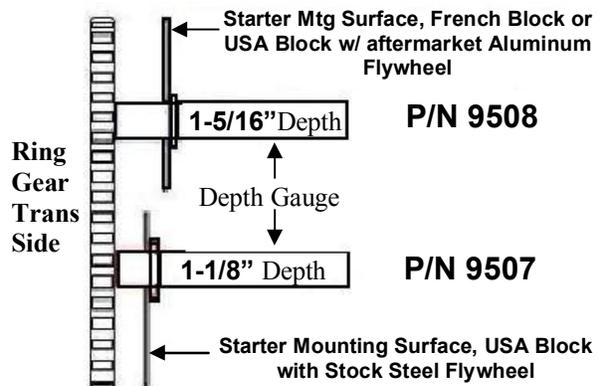


## !! WARNING !!

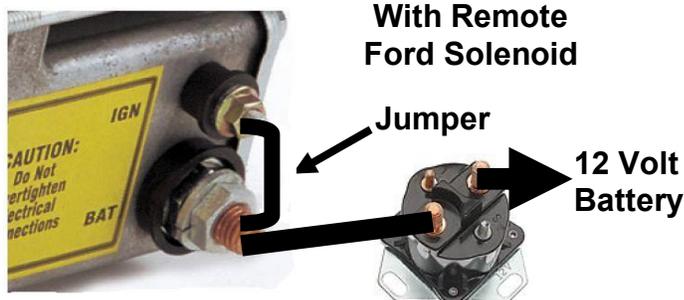
### !! MEASURE RING GEAR DEPTH BEFORE INSTALLING STARTER !!

#### Pre-installation Checks

Before installing starter measure flywheel ring gear depth. Measure from the engine side of ring gear to the starter mounting surface. Refer to chart on right of page for correct distance. If your depth is more or less, call Tech Dept (630) 849-7754. Rotate flywheel 360° and check for damaged ring gear teeth. Worn or damaged teeth will cause starter damage.



**Wiring Instructions:** Vehicles with remote Ford solenoid, use a jumper wire (12 Gauge) to connect Battery and Ign terminal as shown in the illustration below. Then connect the starter cable from the Ford solenoid to the 12V Battery terminal on starter. **(Optional Wiring)** Vehicles without remote Ford solenoid, connect battery cable to Battery Post on starter. Then connect a 12 gauge wire from the start switch to the Ign terminal on the starter. (Do Not use Jumper Wire)



**Need Help? Call our Tech Line**  
**(630) 849-7754**

#### Battery Condition:

Charge and Load Test Battery. A weak or discharged battery can cause starter failure.

#### Grounds:

Battery must be grounded to engine block.

#### Cables and Wiring:

All terminals should be crimped and soldered. Connections clean and tight. **Do Not over tighten small Ign terminal on starter.**

**Failure to follow these instructions may void your warranty**