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GT9 Installation Hub - Models 10-6509, 20-6509

Parts List:
Hub assembly (1)
Column sleeve (1),
w/ set screw &
Allen wrench
Wheel screws (9),
w/ wrench
Grease capsule (2)



FITMENT:

Ford Autos	1970-80	All Models (except Fiesta, Capri, Pantera)
	1978-80	All Models (w/Horn on Wheel)
	1968-77	All Models (except Capri, Pantera)
	1967-69	Mustang
	1967	Galaxie, LTD, T-Bird
Ford Trucks	1978-91	Truck, Bronco, Van
	1967-79	Ranchero

NOTE: All models with key in column: GT installation hub will work, but does not accommodate column lock provision.

NOTICE: **Airbag equipped vehicles:** GT Performance Products steering wheels and hubs are **not** designed for use on Airbag equipped vehicles. **Due to Safety and Legal reasons,** we do **not** recommend changing, altering or removing the airbag from any vehicle.

PRE-INSTALLATION INSTRUCTIONS

- Read all instructions completely prior to installation process!
- Align wheels on vehicle straight ahead and disconnect battery.
- Removal of Original or Custom Steering Wheel - Refer to shop manual for your vehicle or manufacturer of custom steering wheel. **NOTE:** A steering wheel or gear puller may be required.

INSTALLATION

Once original wheel has been removed from column:

- Apply thin layer of grease from enclosed capsules (2) to the copper contact ring on bottom of hub. **NOTE:** When installing hub, make sure cancel pin in column aligns with notch in bottom of hub.
- Position column sleeve (with tapered edge towards you) and slide onto hub from the bottom. **Do not adjust or tighten at this time.**
- Note “**top**” marking on the hub, (two vertical dimples next to one of the 9 holes), and position hub onto shaft (Photo A).

Photo A



- Install shaft nut and tighten.

TORQUE REQUIREMENTS

Shaft nut: 25 / 30 ft. lbs.

- Install wheel onto hub using the nine (9) wheel screws, and tighten securely (see Photo B). **CAUTION:** Do not over tighten wheel screws; this will cause damage to the hub.
- Adjust column sleeve so there is 1/16” to 1/8” gap between column and bottom of sleeve and tighten set screw.
- Connect wires to bottom of horn button and carefully push horn button into hub flange. Apply pressure to compress O-

ring until the horn button is flush with surface of wheel (see Photo B). **Do not ground horn button wires; this will cause a direct short.** **NOTE:** If necessary, use a light lubricant or slightly moisten the O-ring to ease installation.

Photo B



- Reconnect battery and test operation of horn and turn signal cancelling.

NOTE: TO REMOVE HORN BUTTON: Insert small, non-marring plastic blade, or screw driver between notch on bottom of horn button and wheel surface and carefully pry to release.

GT Performance Products LLC Limited Warranty Policy

We warrant our products ninety (90) days from the date of original purchase to be free from defects in material and workmanship. If, during this period, the product fails under normal usage because of a manufacturing defect, then we will replace or repair the item. To obtain repair or replacement under the terms of this warranty, notify us at GT Performance Products, 2070 Floyd Street, Burbank, CA 91504. Proof of purchase and date of purchase are required to validate warranty.

All implied warranties, including the warranty of merchantability, are limited to the same ninety-day period from date of purchase. We are not liable for any consequential loss or property damage arising from any use of this product. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state. Offer good in U.S.A. and Canada only.

NOTICE

FOR YOUR OWN SAFETY, DO **NOT** USE THIS PRODUCT FOR ANY COMPETITIVE OR RACING PURPOSES; RACING DOES NOT CONSTITUTE INTENDED USAGE AND THEREFORE MAKES THIS WARRANTY **VOID**.