

Item # 0059

The UMI P/N 0059 is a direct bolt kit intended to mount a SBC engine into 1978-1992 GM G-body and F-body cars. Test fitting has not been conducted in other applications. UMI is not responsible for fitment issues in other applications.



1. Begin by bolting the clamshell mounts to the motor using three 3/8" x 1" bolts and lock washers per side. Tighten to 40 ft-lb.
2. Bolt the lower mounts to the chassis in the factory location using the 3/8" x 1-1/4" supplied bolts. The mounts fit either side and there is not a driver or passenger mount. The widest set of holes faces up. **Leave all eight bolts loose to allow movement until engine is attached.**
3. Lower engine in to car, and install the long 12mm bolts to secure the engine.
4. If fitment and final assembly trouble occurs, loosen bolts until main bolt can pass through. Retighten.
5. Installation Tip: If installing long 12mm bolts is difficult try installing bolts from opposite side. Solid motor mounts do not offer movement making the installation difficult and tight tolerance. Having a buddy rock the engine while trying to install bolts may be required. Light tapping to install the 12mm bolt may be required.
6. Tighten eight motor mount bolts to 40 ft-lb and two long 12mm bolts to 70 ft-lb.

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GM F-Body & G-Body Solid Motor Mounts

UMI Performance Inc.
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