

Item # 0058



The UMI P/N 0058 is a direct bolt kit intended to mount a SBC engine into 1978-1992 GM G-body and F-body cars. Test fitting has not been conducted in other applications. UMI is not responsible for fitment issues in other applications.

1. Begin by bolting the upper mounts to the SBC using three bolts and lock washers per side. Tighten to 40 ft-lb.
2. Bolt the lower mounts (UMI P/N 0051 or factory style) to the chassis in the factory location. Tighten to 40 ft-lb.
3. Lower engine in to car, and install the long bolts to secure the engine. Tighten to 70 ft-lb.
4. If fitment and final assembly trouble occurs, loosen bolts until main bolt can pass through. Retighten.

Item # 0058
GM F-Body & G-Body Clamshell replacement

UMI Performance Inc.
Made in Philipsburg, PA - USA

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