

Double Adjustable Lower Control Arms w/ Roto-Joints

Item # 4043



Box Contents:

- (1) Installation Instruction Sheet
- (2) Double Adjustable Control Arms
- (4) Roto-Joints (Assembled, Mounted)
- (4) Jam Nuts (Mounted)
- (4) Grease Fittings (Mounted)

Applications:

- * 1964 – 1972 Chevrolet Chevelle, Monte Carlo, Malibu, El Camino
- * 1964 – 1972 Buick Skylark, Grand Sport, Special
- * 1964 – 1972 Pontiac Lemans, GTO
- * 1964 – 1972 Oldsmobile Cutlass, 442, F-85

*****PLEASE READ*****

About your Roto-Joint: All Roto-Joint items are shipped fully assembled and ready to be installed. The Roto-Joints arrive with a very light film of grease, although it is not enough to maintain the integrity of the Roto-Joint during use. The end user **MUST** grease the Roto-Joint with 1-2 pumps only of marine type grease before use. Marine type grease is recommended due to its high resistance to water washout, keeping the Roto-Joints functioning like new over a longer period of time. Should the Roto-Joint be difficult to grease after initial installation, UMI Performance recommends driving the vehicle approximately 100 miles to let the Roto-Joint adjust to vehicle conditions and then add 1-2 pumps of grease. The Roto-Joint is a precision tolerance item and the Delrin raceway can be damaged easily if proper care is not taken. UMI Performance does **NOT** recommend disassembling the Roto-Joint at any time, with the exception of the intent to rebuild an older, worn Roto-Joint. The internal components of the Roto-Joint are held in using a set screw which prohibits the adjusting ring to loosen during use. If, over time, the Delrin raceway wears down, the Roto-Joint can easily be re-tightened using the spanner wrench (UMI #0019). Using the spanner wrench, tighten the Roto-Joint by turning the adjusting ring clockwise until the ring is tight.

1. Before installation, verify box contents are correct and read through instructions completely.

Thank you for putting your trust in a UMI Performance product!

2. On a solid, level surface, jack up the rear of the vehicle to a good working height, making sure both wheels are off of the ground, and secure with (2) jack stands under the frame, one on each side. **Do NOT support vehicle by the rear axle.**

NOTE: Install control arms one side at a time. Removing both control arms will allow the rear axle to shift forward, in turn, making the installation more difficult.

3. Pick a starting side and then using 18mm wrenches/socket, remove both front and rear control arm bolts. Retain bolts for future use. Remove the stock control arm and set aside.
4. Locate the UMI lower control arm and position it so that the grease fittings are angled toward the ground and secure the control arms loosely with the bolts retained in step #3. **Do NOT tighten at this time.**
5. Repeat steps #3 - #4 on opposite side.
6. Lift the rear of the vehicle with a floor jack and re-position the jack stands under the rear axle. Lower the rear of the car on to the jack stands positioned at the axle. This will load the rear suspension.
7. At this time, tighten ALL (4) lower control arm mounting bolts and lube each arm with 1 – 2 pumps of grease only. Recommended torque specification on lower control arm is 72 ft lbs.
8. Lower rear of vehicle to the ground. Installation is complete.

Adjusting the lower control arms:

UMI's lower control arms can be adjusted while on the car. To do so, loosen each jam nut and place a 1 ¼" wrench on the hex side of the bar and turn for proper length. Once desired length is set, tighten each jam nut. Be sure to check the jam nuts periodically as they may work loose over time.

DISCLAIMER OF WARRANTY

THE PURCHASER ACCEPTS ALL RESPONSIBILITY FOR THE FINAL USE OF THE PRODUCTS PURCHASED AND SHALL HOLD UMI PERFORMANCE INCORPORATED AND ITS REPRESENTATIVES HARMLESS IN ANY LEGAL PROCEEDING ARISING FROM THE USE OF SUCH PRODUCTS.

UMI PERFORMANCE INCORPORATED DOES NOT WARRANT, GUARANTEE, OR MAKE ANY REPRESENTATION REGARDING THE USE, OR THE RESULT OF THE USE OF ANY PERFORMANCE PRODUCT MANUFACTURED OR DISTRIBUTED BY UMI PERFORMANCE INCORPORATED. PURCHASER ASSUMES THE ENTIRE RISK AS THE RESULT AND PERFORMANCE OBTAINED FROM THE INSTALLATION AND USE OF SAID PERFORMANCE PRODUCTS. UMI PERFORMANCE INCORPORATED ASSUMES NO RESPONSIBILITY FOR AND HEREBY DISCLAIMS ALL WARRANTIES, ORAL OR WRITTEN, EXPRESS OR IMPLIED INCLUDING WITHOUT LIMITATION, THE WARRANTIES OF MERCHANTABILITY AND OF FITNESS FOR A PARTICULAR PURPOSE.

ALL PARTS ARE WARRANTED TO BE FREE OF DEFECT AT THE TIME OF PURCHASE. WARRANTY IS ONLY EXTENDED TO REPLACEMENT OF PARTS FROM UMI PERFORMANCE INCORPORATED AND DOES NOT COVER LABOR, TOWING OR ANY OTHER DIRECT OR INDIRECT COST. UMI PERFORMANCE INCORPORATED IS NOT RESPONSIBLE FOR ANY CONSEQUENTIAL DAMAGE, EXPENSE OR INJURY ARISING FROM THE USE, MISUSE OR IMPROPER INSTALLATION OF ANY PRODUCT MANUFACTURED AND/OR SOLD BY UMI PERFORMANCE INCORPORATED.

Item # 4043

Double Adjustable Lower Control Arms w/ Roto-Joints
UMI Performance Inc.
Made in Pennsylvania, USA

Thank you for putting your trust in a UMI Performance product!

Page 2 of 2