

1965-1970 Chevy B-Body Solid Rear Sway Bar
Item # 3665



Note: Never work under an unsupported car. Please follow all applicable safety procedures when installing this product.

Kit Includes: (1) 1.0" solid rear sway bar, (4) 7/16 bolts, (4) 7/16 nuts, (4) 7/16 flat washers, (2) 1/2" thick spacers

Tools required: Two 11/16" wrench /socket, three ton floor jack and (2) jack stands.

Although installation of the 3665 is straightforward, we recommend having a second person to assist with the installation.

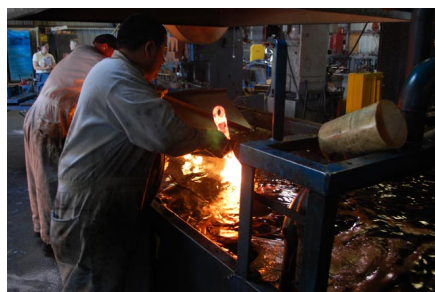
- 1 Jack up the rear of the vehicle under the differential housing or by using a lift. Properly support the raised car with jack stands or the applicable lift procedures.
- 2 Remove old sway bar if attached. Penetrating oil may be required.
- 3 Once the old sway bar is out, replace with the UMI P/N 3665 and insert the bolts from the outside toward the inside. The bow should face downward to clear the differential housing.
- 4 If installing sway bar on factory control arms you will not need to use supplied 1/2" thick spacers. If installing sway bar on UMI lower control arms you will need to use supplied spacers.
- 5 Install the flat washers and nuts by working in stages. Finger tight to start then final torquing. Torque to 45 ft lbs if using a torque wrench, moderately tight if using normal hand tools.
- 6 It's best to final tighten with the rear suspension in its operating location.
- 7 Lower the car following all applicable safety rules.
- 8 Test drive.

Thank you for putting your trust in a UMI Performance product!

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Appearance Note:

This bar is a hot formed unit and is expected to exhibit some degree of surface texture. We at UMI feel the performance of the part is paramount and choose to use this process to dramatically increase the bars strength and performance. Please see attached photos which describe the process and better explain the texture of the sway bar. The heat treated UMI Performance sway bar has twice the tensile and yield strength as a competitors cold bent bar. We will not offer a cold bent bar for this application because of premature failure.



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65-70 GM B-Body Solid Rear Sway Bar

UMI Performance Inc.
Made in Philipsburg, PA USA

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