

**59-64 GM B-Body Tubular Upper Control Arm**  
Item # 3651



1. Securely block the front wheels of the vehicle. Jack up rear of vehicle to a good working height, make sure both rear wheels are off the ground. Place (2) jack stands under the frame. **Do not Support by rear axle.**
2. Loosen and remove both upper control arm bolts and remove the upper control arm from the vehicle, use the jacks up and down motion to help ease the removal. If the vehicle is equipped with a 4-link suspension and has (2) upper control arms only remove and install one at a time, removing both at the same time will make the installation more difficult. Save Bolts and nuts if reusing.
3. Locate the new control arm(s), use the supplied grease packet to lube the outside bushing surfaces of the new control arm(s) before install, this will help ease the control arm(s) into place.
4. Install the upper control arms one at a time (if using two). Install the control arm to the body side first, place the grease fitting down towards the ground so the grease fitting pointed straight is towards the rear of the vehicle, and now attach the control arm to the rear end. To help installation use the jacks up and down motion to move the rear end, this will help line up control arm bolt holes. Use OEM hardware from step 2 to reinstall. Do not tighten bolts; the vehicle weight must on the rear axle before tightening to prevent bushing preload and inconsistent vehicle height.
5. Jack up vehicle by rear axle, remove jack stands from frame and place stands under rear axle. Release the jack and let the vehicle weight rest on the jack stands.
6. Tighten the control arm mounting bolts and lube each grease fitting with **1-1 ½** pumps of grease only.

Greasing Your Control Arms- Use only Non-Lithium Based Grease, Lithium based grease can wash out with water. Grease your control arm bushings 2-3 times a year adding only 1 pump of grease, **DO NOT OVER GREASE.**



**Thank you for putting your trust in a UMI Performance product!**



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**Installation Instructions**  
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