

Rear Toe Arm Item # 2523



Box Contents:

- (2) Toe Arms
- (4) Grease Fittings (Mounted)
- (8) Polyurethane Bushings (4 per arm) (Mounted)
- (4) Steel Sleeves (Mounted)
- (1) Packet Formula 5 Prelube (#9.11108)
- (1) Installation Instruction Sheet

Applications:

- * 2010-2011 Chevrolet Camaro (All Models)
- * 2008-2009 Pontiac G8 (All Models)

1. Before installation, verify box contents are correct and read through instructions completely.
2. On a solid, level surface, jack up the rear of the vehicle to a good working height, making sure both wheels are off of the ground, and secure with (2) jack stands under the frame, one on each side. **Do NOT support vehicle by the rear axle.**

NOTE: Remove wheel for easier install, but not necessary to complete install.

NOTE: For driver side; To remove the toe arm cam bolt, you must first loosen and remove (4) 24mm bolts holding the rear suspension carriage to the frame (otherwise, cam bolt will hit gas tank). (See IMAGE #3) Once the driver side is completed, the suspension carriage can be re-installed and tightened to factory specification.

3. **IMPORTANT: Mark the position of the cam bolt holding the rear toe arm to the frame section.**
 4. Carefully remove the clips holding the ABS sensor cable from the toe arm using pliers.
 5. Loosen and remove the cam bolt using a 21mm ratchet. Retain bolt for later use.
 6. Next, loosen and remove the 18mm bolt holding the stock toe arm to the spindle. Retain bolt for later use.
 7. Locate UMI rear toe arm, pre-lube the exterior face of the polyurethane bushings, and slide the toe arm into position.
 8. Install the 21mm cam bolt to hold the toe arm at one side, then work the 18mm bolt into place at the opposite end. **Do NOT tighten completely at this time.**
 9. Snap the ABS line clips into the (2) tabs on the UMI toe arm.
 10. Repeat steps #3 - #9 for opposite side.
 11. Double-check to be sure the rear suspension carriage is tightened to factory specification.
- Load the suspension and tighten all toe arm bolts to factory specification. When tightening cam bolts, use a 10mm wrench to align the cam bolt, then tighten the nut, while holding the bolt in place with the 10mm wrench

Thank you for putting your trust in a UMI Performance product!



IMAGE #1



IMAGE #2



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Rear Trailing Arm
2010 – 2011 Chevrolet Camaro (All Models)
2008 – 2009 Pontiac G8 (All Models)

UMI Performance Inc.
Made in Pennsylvania, USA

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