

1993-2002 GM F-Body Tubular K-member LT1 Motor Mounts 2325

Parts Included

Quantity	Description
1	K-Member
2	Large Washers
4	M12-1.75 x 40mm Bolts



1. Support vehicle on lift and remove front tires. If performing installation on the ground place jack stands under front sub frame letting the suspension hang freely.
2. Loosen and remove both upper ball joints from spindle.
3. Using a wooden block and hoist jack apply slight pressure to bottom of oil pan.
4. Loosen but do not remove (2) motor mount bolts.
5. Locate (6) bolts attaching K-member to frame. Remove all (6) bolts while using the hoist to hold engine assembly in place.
6. Remove both front brake lines from ABS unit.
7. Lower motor slightly and remove (2) motor mount bolts. Remove K-member from vehicle leaving the A-arms, shocks and power steering rack attached. Leave motor in vehicle held by hoist.
8. Begin installation of the new UMI K-member by installing the (2) motor mounts first. There are (2) washers included with the K-member. These washer go between the K-member and chassis at the rear most mounts. See figure to the right.
9. Using the up and down movements of the jack under the oil pan raise the K-member in place. Using the (2) factory bolts, and (4) bolts supplied to attach the K-member to the frame. The supplied bolts will bolt into (4) cylinders welded on the K-member to attach to the chassis. Torque all (6) bolts to 110 ft lbs.
10. Locate and tighten both motor mount bolts. Remove all necessary brake lines from factory K-member and install on new UMI K-member. Front brake lines will need zip tied to power steering rack.
11. Remove front suspension from factory K-member and install onto new UMI k-member.



Thank you for putting your trust in a UMI Performance product!



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Installation Instructions

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K-MEMBER 2325

93-02 GM F-Body K-Member
LT1 Motor Mounts
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