

1993-2002 GM F-Body Tubular K-member LS Engine Mounts 2320

Parts Included

Quantity	Description
1	Road Race K-Member
2	Large Washers
4	M12-1.75 x 40mm Bolts



1. Support vehicle on lift and remove front tires. If performing installation on the ground place jack stands under front sub frame letting the suspension hang freely.
2. Loosen and remove both upper ball joints from spindle.
3. Using a wooden block and hoist jack apply slight pressure to bottom of oil pan.
4. Loosen but do not remove (2) motor mount bolts.
5. Locate (6) bolts attaching K-member to frame. Remove all (6) bolts while using the hoist to hold engine assembly in place.
6. Remove both front brake lines from ABS unit.
7. Lower motor slightly and remove (2) motor mount bolts. Remove K-member from vehicle leaving the A-arms, shocks and power steering rack attached. Leave motor in vehicle held by hoist.
8. Begin installation of the new UMI K-member by installing the (2) motor mounts first. There are (2) washers included with the K-member. These washer go between the K-member and chassis at the rear most mounts. See figure to the right
9. Using the up and down movements of the jack under the oil pan raise the K-member in place. Using the (2) factory bolts, and (4) bolts supplied to attach the K-member to the frame. The supplied bolts will bolt into (4) cylinders welded on the K-member to attach to the chassis. Torque all (6) bolts to 110 ft lbs.
10. Locate and tighten both motor mount bolts. Remove all necessary brake lines from factory K-member and install on new UMI K-member. Front brake lines will need zip tied to power steering rack.
11. Remove front suspension from factory K-member and install onto new UMI k-member.



Thank you for putting your trust in a UMI Performance product!



509 Hemlock St
Philipsburg, PA 16866
Ph- 814.343.6315 Fax- 814.343.6318

Installation Instructions

support@umiperformance.com
www.umiperformance.com

DISCLAIMER OF WARRANTY

THE PURCHASER ACCEPTS ALL RESPONSIBILITY FOR THE FINAL USE OF THE PRODUCTS PURCHASED AND SHALL HOLD UMI PERFORMANCE INCORPORATED AND ITS REPRESENTATIVES HARMLESS IN ANY LEGAL PROCEEDING ARISING FROM THE USE OF SUCH PRODUCTS.

UMI PERFORMANCE INCORPORATED DOES NOT WARRANT, GUARANTEE, OR MAKE ANY REPRESENTATION REGARDING THE USE, OR THE RESULT OF THE USE OF ANY PERFORMANCE PRODUCT MANUFACTURED OR DISTRIBUTED BY UMI PERFORMANCE INCORPORATED. PURCHASER ASSUMES THE ENTIRE RISK AS THE RESULT AND PERFORMANCE OBTAINED FROM THE INSTALLATION AND USE OF SAID PERFORMANCE PRODUCTS. UMI PERFORMANCE INCORPORATED ASSUMES NO RESPONSIBILITY FOR AND HEREBY DISCLAIMS ALL WARRANTIES, ORAL OR WRITTEN, EXPRESS OR IMPLIED INCLUDING WITHOUT LIMITATION, THE WARRANTIES OF MERCHANTABILITY AND OF FITNESS FOR A PARTICULAR PURPOSE.

ALL PARTS ARE WARRANTED TO BE FREE OF DEFECT AT THE TIME OF PURCHASE. WARRANTY IS ONLY EXTENDED TO REPLACEMENT OF PARTS FROM UMI PERFORMANCE INCORPORATED AND DOES NOT COVER LABOR, TOWING OR ANY OTHER DIRECT OR INDIRECT COST. UMI PERFORMANCE INCORPORATED IS NOT RESPONSIBLE FOR ANY CONSEQUENTIAL DAMAGE, EXPENSE OR INJURY ARISING FROM THE USE, MISUSE OR IMPROPER INSTALLATION OF ANY PRODUCT MANUFACTURED AND/OR SOLD BY UMI PERFORMANCE INCORPORATED.

K-MEMBER 2320

93-02 GM F-Body K-Member
LS Engine Mounts

UMI Performance Inc.
Made in Pennsylvania, USA

Thank you for putting your trust in a UMI Performance product!

Page 2 of 2

©UMI Performance, Inc.

www.umiperformance.com