



509 Hemlock St  
Philipsburg, PA 16866  
Ph- 814.343.6315 Fax- 814.343.6318

## Installation Instructions

support@umiperformance.com  
www.umiperformance.com

1998-2002 GM F-body Transmission Crossmember  
P/N's 2211, 2221, 2222, 2223, 2225, 2227, and 2238



### Box Contents

Qty	Part #	Description
1	2211, 2220, 2221, 2222, 2223, 2225, 2227, or 2238	Transmission Crossmember
1	Install Instructions	Install Instructions

Before installation, verify box contents are correct and read through instructions completely. Always ensure proper support when working under a vehicle. Use approved jack stands when using a floor jack as well as proper technique for securing your car while on a drive-on lift.

### Tools required:

SAE wrenches and sockets  
Jack Stands



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### **Installation**

1. On a solid, level surface, jack up the front vehicle sub-frame to a good working height, making sure both wheels are off the ground, and secure with (2) jack stands under the frame, one on each side.
2. Place the floor jack under the transmission and apply slight upward pressure. Remove the 18mm mounting nut that attaches the transmission to the crossmember.
3. Remove bolts attaching the transmission cross member to the vehicle frame. Remove the factory crossmember.
7. Align the new UMI crossmember with the transmission mounting location and the holes in the frame. Begin threading all bolts before tightening any.
8. Once the crossmember is in position, tighten all frame Allen bolts to 48 ft-lbs. Tighten the transmission mounting nut to 50 ft-lbs.
9. Take the pressure off the transmission by lowering the floor jack.
10. Lower the car to the ground.
11. Installation complete

#### **DISCLAIMER OF WARRANTY**

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### **Item # 2211, 2220, 2221, 2222 2223, 2225, 2227 and 2238**

98-02 GM F-Body Transmission Crossmember

UMI Performance Inc.  
Made in Philipsburg, PA - USA

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