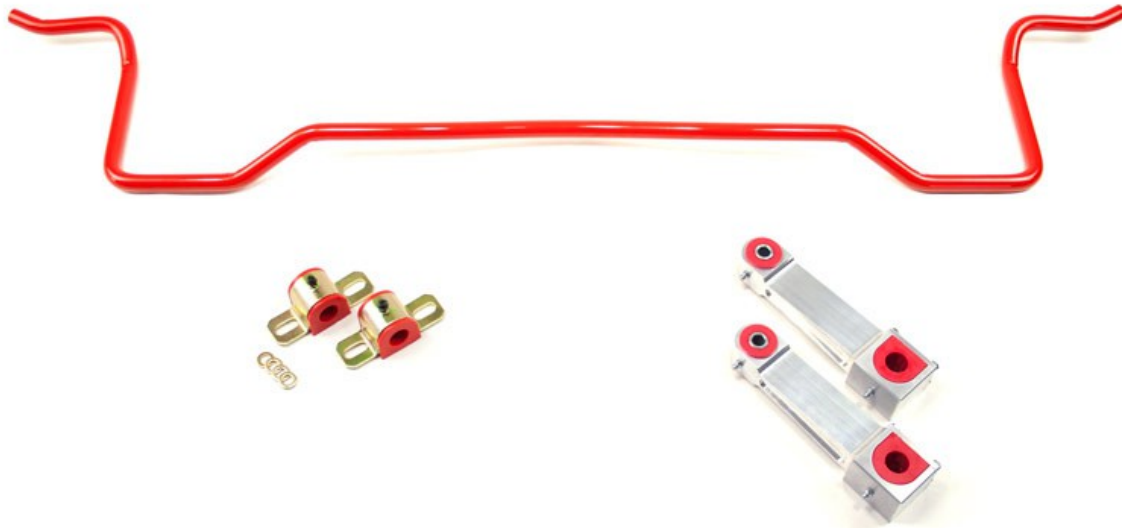


2005 – 2011 Ford Mustang Rear Sway Bar – 22mm Solid Chromoly
Item # 1013



Box Contents:

- (1) REAR SWAY BAR
- (2) BILLET ALUMINUM END LINKS w/ BUSHINGS
- (2) BILLET ALUMINUM END LINK CAPS
- (2) CLAMSHELLS w/ BUSHINGS
- (2) #1013A ALUMINUM SPACERS (NOT SHOWN)
- (8) M6x1 BOLTS
- (2) ¼ – 28 GREASE FITTINGS
- (1) INSTALLATION INSTRUCTION SHEET

Application:

- * 2005-2011 Ford Mustang V6, GT, GT500
(Fits All Models EXCEPT Convertible)

1. Before installation, verify box contents are correct and read through instructions completely.
2. On a solid, level surface, jack up the rear of the vehicle to a good working height, making sure both wheels are off of the ground, and secure with (2) jack stands under the frame, one on each side. **Do NOT support vehicle by the rear axle.**
3. Using a 15mm wrench, loosen and remove the (4) bolts from the rear sway bar clamshells. (Retain bolts for later use.)
4. Using the same 15mm wrench, loosen and remove the stock sway bar end links from the frame. (Retain bolts for later use.) At this time, the stock sway bar can be carefully removed and set aside.

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5. Locate the UMI billet aluminum end links and lube the upper bushings, using Super Lube® Synthetic Grease or equivalent, **BEFORE** installing on frame. Use 1 – 1 1/2 pumps only. **Do NOT over-grease.**
6. Install UMI billet aluminum end links at the frame using 15mm factory bolts. **Do NOT tighten at this time.** (SEE IMAGE 1) **NOTE:** UMI Sway bar is **NOT** mounted at this time.
7. Slide lower end link and clamshell bushings onto the UMI rear sway bar. Use the stock sway bar to approximate location of the bushings. (SEE IMAGE 2)
8. Carefully lift the UMI sway bar into position and fit the (2) inner bushings into the UMI billet aluminum end links. (SEE IMAGE 3)
9. Attach the billet aluminum end link caps to the end links. **Do NOT tighten completely at this time.** (SEE IMAGE 4)
10. Install provided clamshells over the (2) outer bushings then sandwich the aluminum spacer between the clamshell and frame mount and secure using the (4) 15mm factory bolts retained from step 2. **Do NOT tighten completely at this time.** (SEE IMAGES 5 & 6)
11. Using Super Lube® Synthetic Grease or equivalent, lube the (4) remaining bushings. Use 1 – 1 1/2 pumps only. **Do NOT over-grease.**
12. At this time, tighten the (8) M6x1 billet aluminum cap bolts until snug and then tighten another 1/4 turn.
13. Load the suspension and tighten **ALL** remaining bolts to factory torque specifications.



IMAGE 1

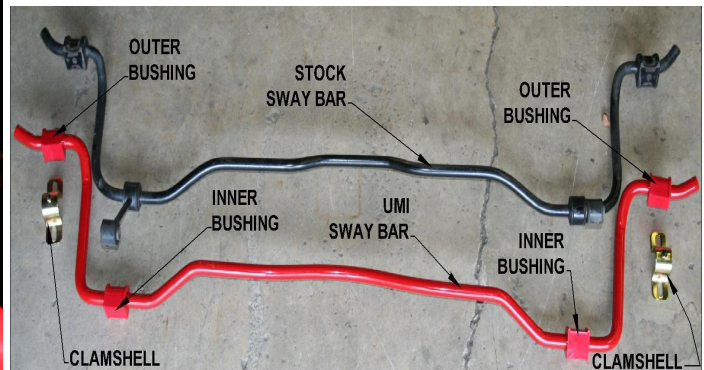


IMAGE 2

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IMAGE 3



IMAGE 4



IMAGE 5

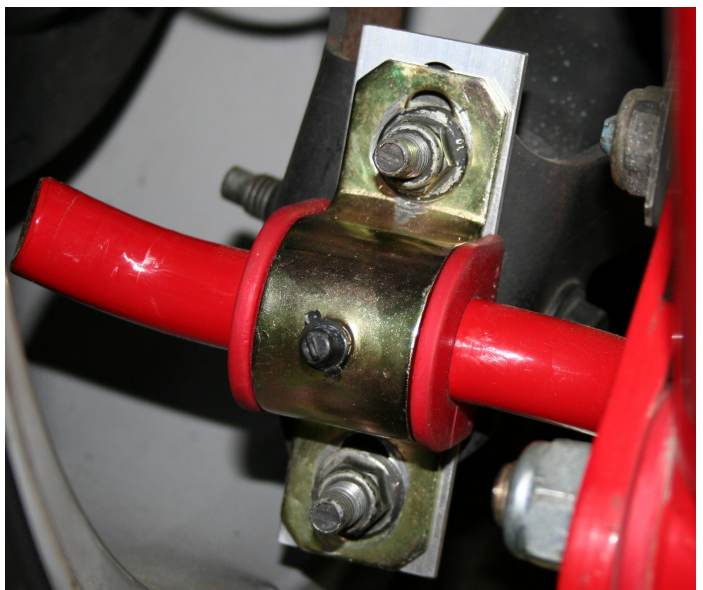


IMAGE 6

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Installation Instructions
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Item # 1013

2005 – 2011 Ford Mustang Rear Sway Bar – 22mm Solid Chromoly

UMI Performance Inc.
Made in Pennsylvania, USA

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