



**# 400-595 INSTALLATION INSTRUCTIONS**  
**99-00 Ford F-250/F-350/F-550 Powerstroke 7.3L**  
**00-03 Ford Excursion 7.3L DSL**  
**\*12/07/98 and later**

Thank you for purchasing the PowerAid Throttle Body Spacer. Please read the instruction manual carefully before proceeding with the installation. Contact AIRAID @ (800) 498-6951 8:00 AM - 5:00 PM MST Weekdays for questions regarding fit or instructions that are not clear to you. Your PowerAid Throttle Body Spacer was carefully inspected and packaged. Check that no parts are missing, or were damaged during shipping. If any parts are missing, please contact AIRAID.

*Thank you for selecting AIRAID.*



Also available for your Ford Powerstroke,  
the Airaid Intake System, p/n 400-113.  
Call for details!

**Parts List**

(1) Power Plate

## ***Installation Instructions. Read Me!***

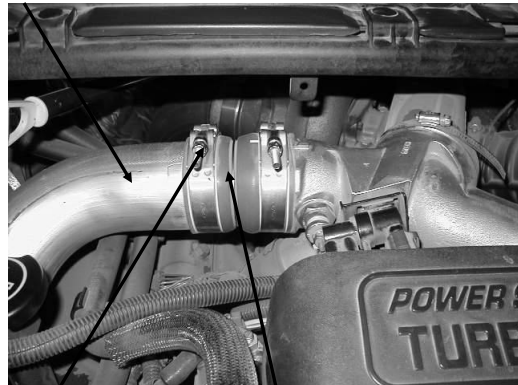
1. **DISCONNECT NEGATIVE (-) BATTERY CABLE.**
2. Loosen (2) hose clamps and remove rubber hose. (Ref. "C")
3. Remove compression ring. (Ref. "B")
4. Install power plate with a small amount of grease on the installing edge of the power plate for ease of installation. (Ref. "A")
5. Locate the power plate midway of rubber hose making sure the power plate locks into the internal buldge of the formed rubber hose.
6. When installing the power plate hose assembly to intake manifold, face the power plate using **Figure 1**.
7. Before tightening clamps, be sure that power plate has engaged both the intake manifold and formed intake tube. \* **Please Note: The outside diameters of the power plate will fit inside the diameters of the intake manifold and the formed intake tube.**

***The sound of power...The "whistle" means its working!***

**Ref. A– Power Plate**



**Ref. D– Formed Intake Tube**



**Ref. C– Hose Clamp Assembly    Ref. B– Compression**

