

INSTRUCTIONS

135-3272

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'58-'64 Chevrolet 348, 409 & 427* C.I. V-8 Engines

Coat the threads of the 7/16" bolts supplied with gasket sealing compound.

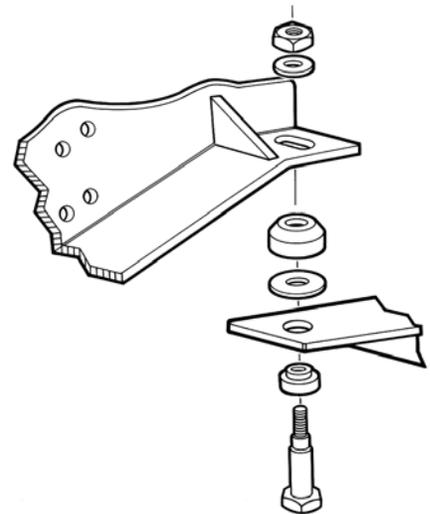
Fasten mount to engine with four 7/16" hex head bolts and split lock washers as shown.

NOTE: Some 348 blocks do not have the four tapped holes (7/16-14 THD). These blocks have four raised bosses. Scribe two cross lines across the face of each boss to locate the center. Place the 3272 mount against the bosses so that the scribed cross-lines appear at the centers of the four holes in the mount. Hold or clamp the mount against the block and spot drill to locate centers through the two outer holes in the mount. (See detail illustration). Remove the mount and drill for tap with a "U" or .368" diameter drill. **DRILL 1-1/8" DEEP FOR TAP. DO NOT EXCEED THIS DEPTH.**

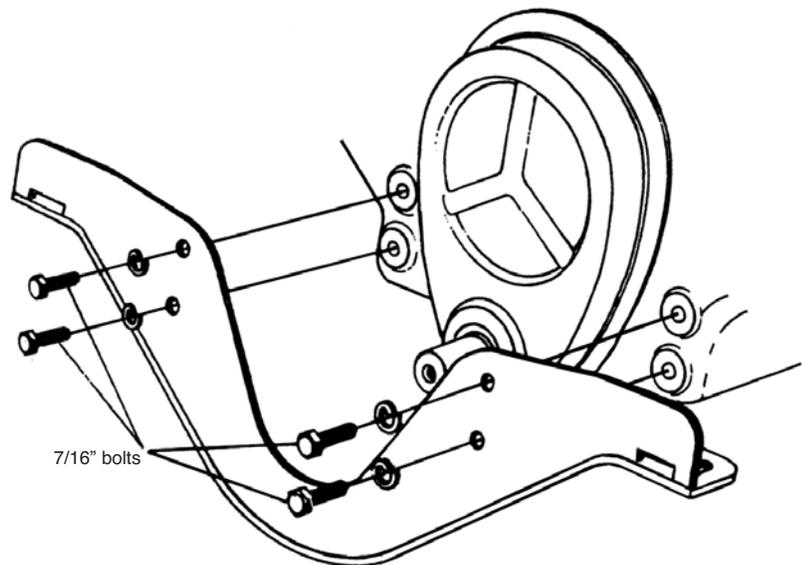
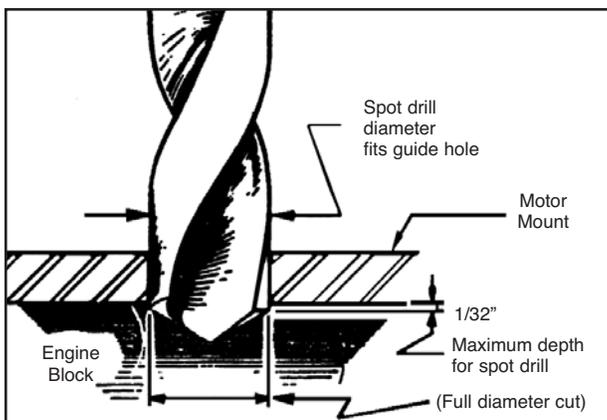
NOTE: TAKE CARE WHEN DRILLING TO BE SURE THAT DRILL IS HELD SQUARE TO THE FACE OF THE BLOCK.

*EARLY 427 ENGINES ONLY—UP TO '63.

TYPICAL INSTALLATION



Speedway Cushion Kit (720-9314)



IMPORTANT

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**Some items are not legal for sale or use in California on pollution controlled motor vehicles. These items are legal in California for racing vehicles only which may never be used upon a highway.

**Speedway Motors Inc., P.O. Box 81906
Lincoln, NE 68501 402-323-3200
www.speedwaymotors.com**



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