

Detroit Speed Bolt-In Air Conditioning Delete Plate 1970-1981 F-Body P/N: 010903

The Detroit Speed Bolt-In Air Conditioning Delete Plate is an easy way to smooth your factory firewall when installing an aftermarket air conditioning system such as a Vintage Air unit. This is for originally equipped air conditioning cars only.

- 1. Drain the cooling system and discharge the air conditioning system and remove the heater and a/c hoses from the vehicle. **NOTE**: If a heating/cooling system will not be placed in the car, the heater and a/c hoses must be removed from the engine and their ports plugged.
- 2. You will be required to remove the original evaporator/heater system from the vehicle.
 - a. Remove the a/c box cover from the engine compartment.
 - i. Loosen the passenger side inner fender to gain access to the screws holding the box in place.
 - ii. Remove the nuts that hold the a/c box and cover to the firewall.
 - b. Remove the heater box from the inside of the car. **NOTE**: Be sure to disconnect any electrical connections from items such as the blower motor and the resistor. Be careful when removing the unit from inside the car as there may still be coolant in the heater core.
- 3. Install the Detroit Speed Air Conditioning Delete Plate
 - a. Clean the areas on the firewall where there may be left over sealant on the firewall. This will be necessary for the delete plate to provide an adequate seal. **NOTE**: Check to make sure the pre-drilled holes on the heater delete plate line up with the mounting holes in the firewall. Hole modifications to the firewall may be necessary.
 - b. It is important to paint the entire a/c delete plate to quard against rust.
 - c. Apply sealant to the back of the plate. We recommend using 3M Strip-Caulk p/n: 08578.
 - d. Now install the panel on the firewall and replace the factory hardware with new hardware. You will use six 1/4"-20 x 1"L bolts and three #12 sheet metal screws. Use any style bolt from button head, allen head or hex head bolts.

If you have any questions before or during the installation of this product please contact Detroit Speed at tech@detroitspeed.com or 704.662.3272

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