



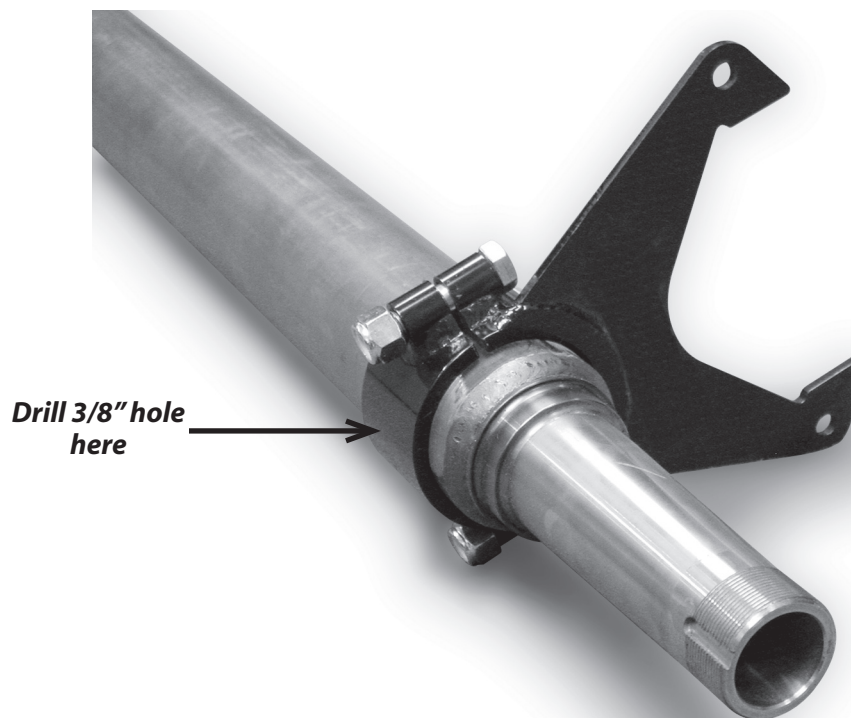
BOLT-ON CALIPER BRACKETS
PART #40120C, 40121C, 40123C,
40124C

Bolt-On Caliper Bracket Instructions

Installation procedure

It is recommended that the axle tube be drilled and tapped to accept the bolt furnished with the bracket.

1. Clamp the bracket securely in position.
2. Install the caliper and check for proper clearances.
3. Center punch and drill a 3/8" hole through the cap and axle tube.
4. Tap through the cap and axle tube with a 7/16 -14 tap.
5. Clean metal shavings from the inside of the axle tube.
6. Install the bolt and lock washer provided.



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