

INSTRUCTIONS

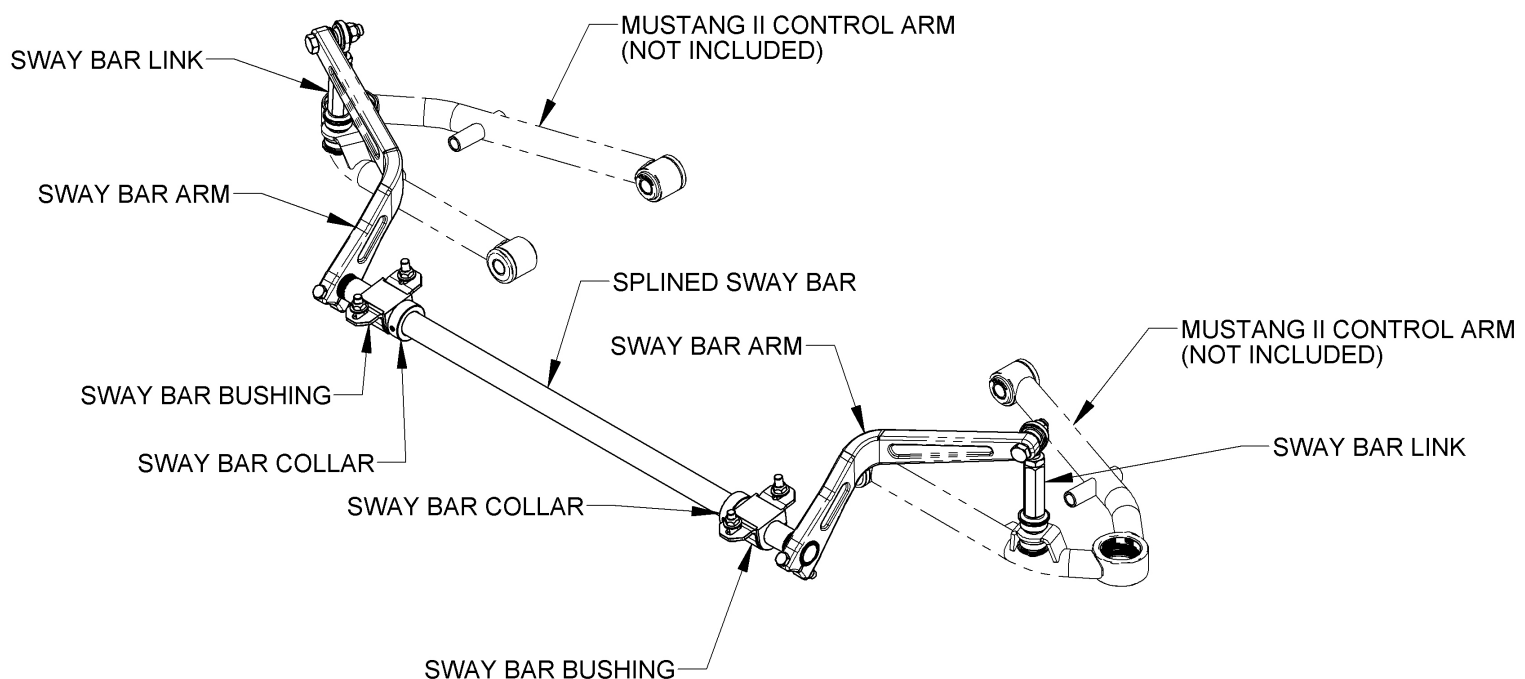
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916-4754 - 1947-54 Chevy Truck with Mustang II Sway Bar Kit

KIT CONTENTS		
Qty	Description	P/N
1	Sway Bar Arm, Left	916-4754.1-L
1	Sway Bar Arm, Right	916-4754.1-R
1	Splined Sway Bar	916-4754.2
1	Sway Bar Bushings	545-87130
1	Sway Bar End Link	926-10896
2	Adapter, Threaded Link	916-4754.3
2	Collar, Sway Bar	916-4754.4
2	Cone Spacer	546-4107.1
2	Male Heim	175-0105

HARDWARE					
Qty	Description	Location	Tool Size	Thread Lock	Item #
2	1/2-20 Jam Nut	Heim End	3/4	No	175-0245
2	1/4-28 Set Screw	Sway Bar Collar	1/8	Yes	
8	3/8 Washer	Sway Bar Bushing		No	
4	3/8-24 x 1-1/4 Hex Bolt	Sway Bar Bushing	9/16	No	
6	3/8-24 Lock Nut	Sway Bar Bushing/Arm	9/16	No	
2	3/8-24 x 2-1/2 Hex Bolt	Sway Bar Arm	9/16	No	
2	1/2-20 x 2-1/4 Hex Bolt	Sway Bar Arm/Link	3/4	No	
2	1/2-20 Lock Nut	Sway Bar Arm/Link	3/4	No	

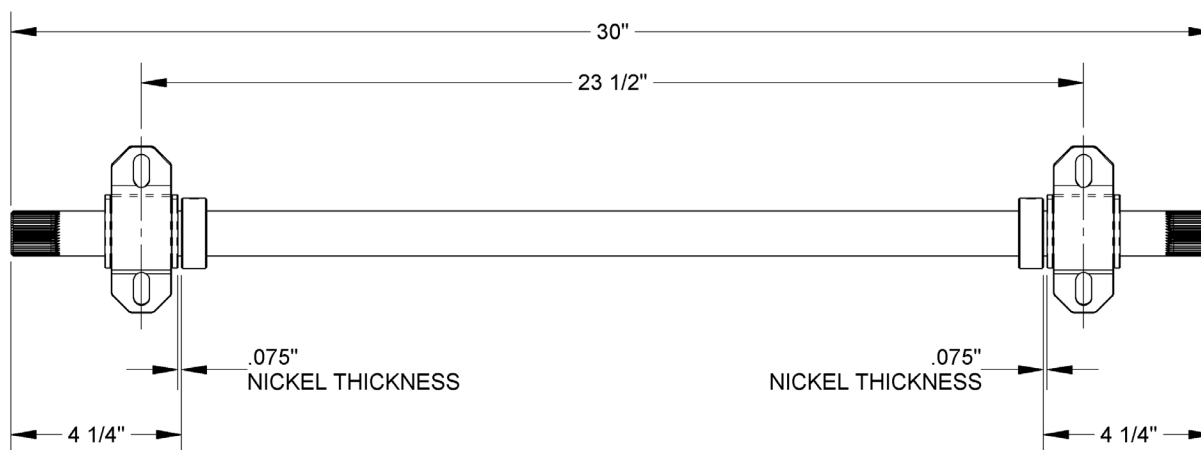
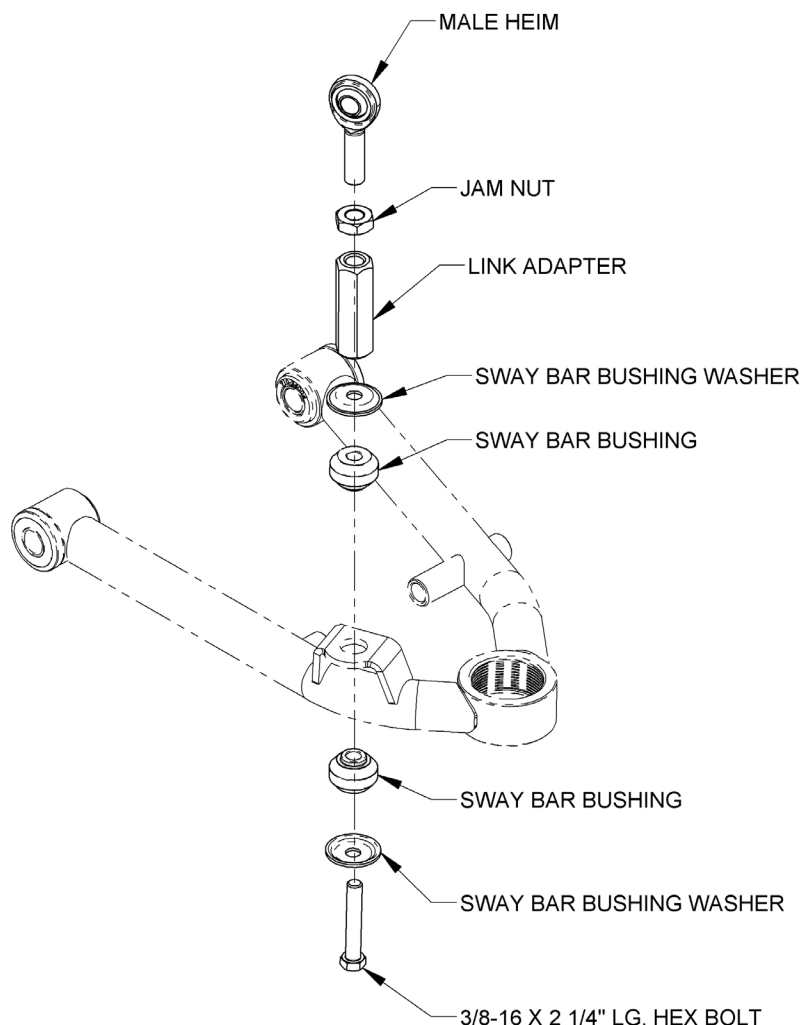


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1. Assemble the sway bar links as shown below. Leave roughly 1/2" of the heim threads showing. Apply thread lock to the 3/8-16 x 2 1/4" bolt before attaching the link to the control arm.
2. Slide the sway bar collars and bushings onto the sway as shown below. Leave about .075" of side clearance between the clamp collar and the bushing. Apply thread lock and tighten setscrews.



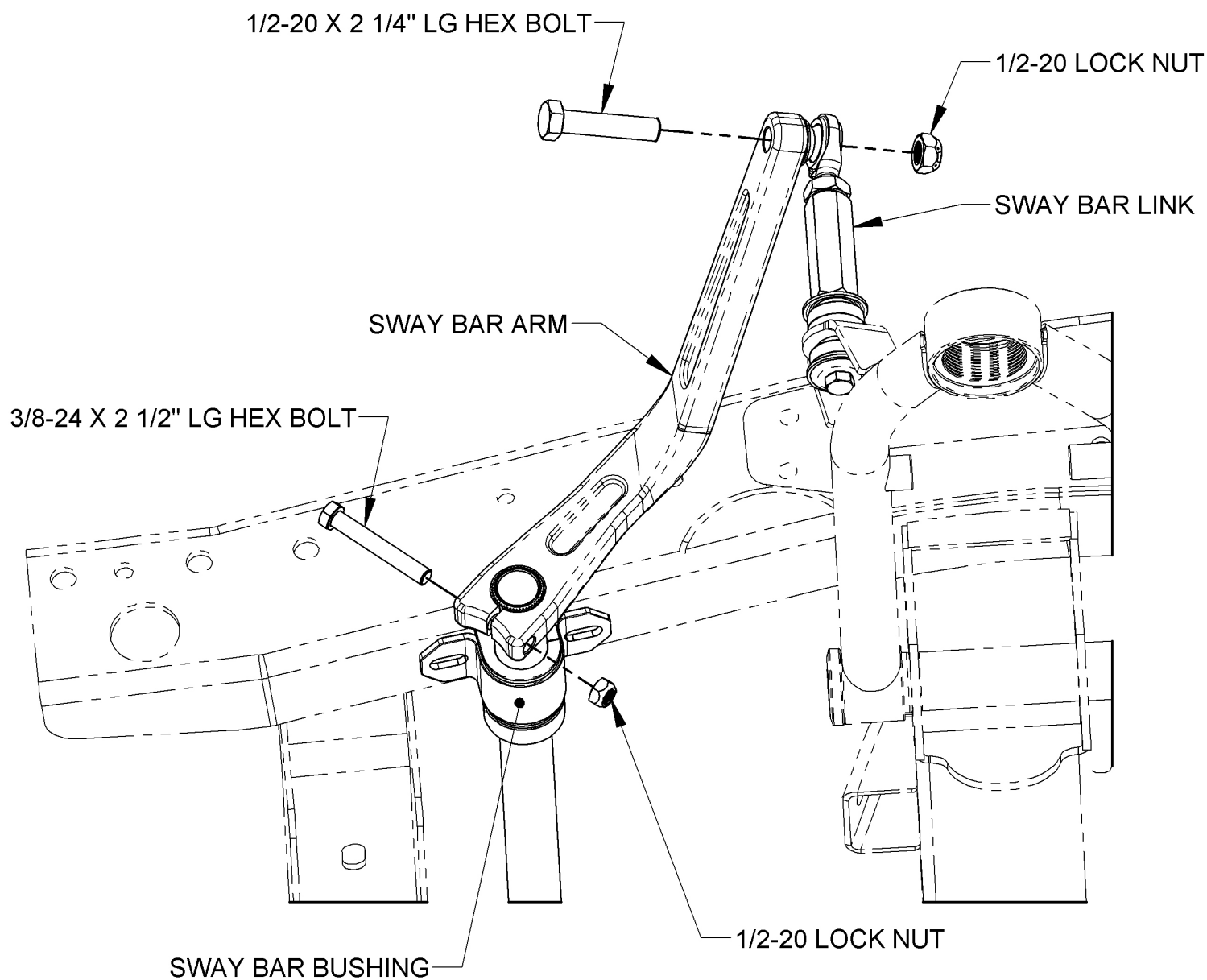
3. Slide the sway bar arms onto the splined ends of the sway bar aligning them flush with the end of the bar. Make sure they are parallel or "clocked" to one another then tighten the 3/8"-24 x 2-1/2" bolts and lock nuts.

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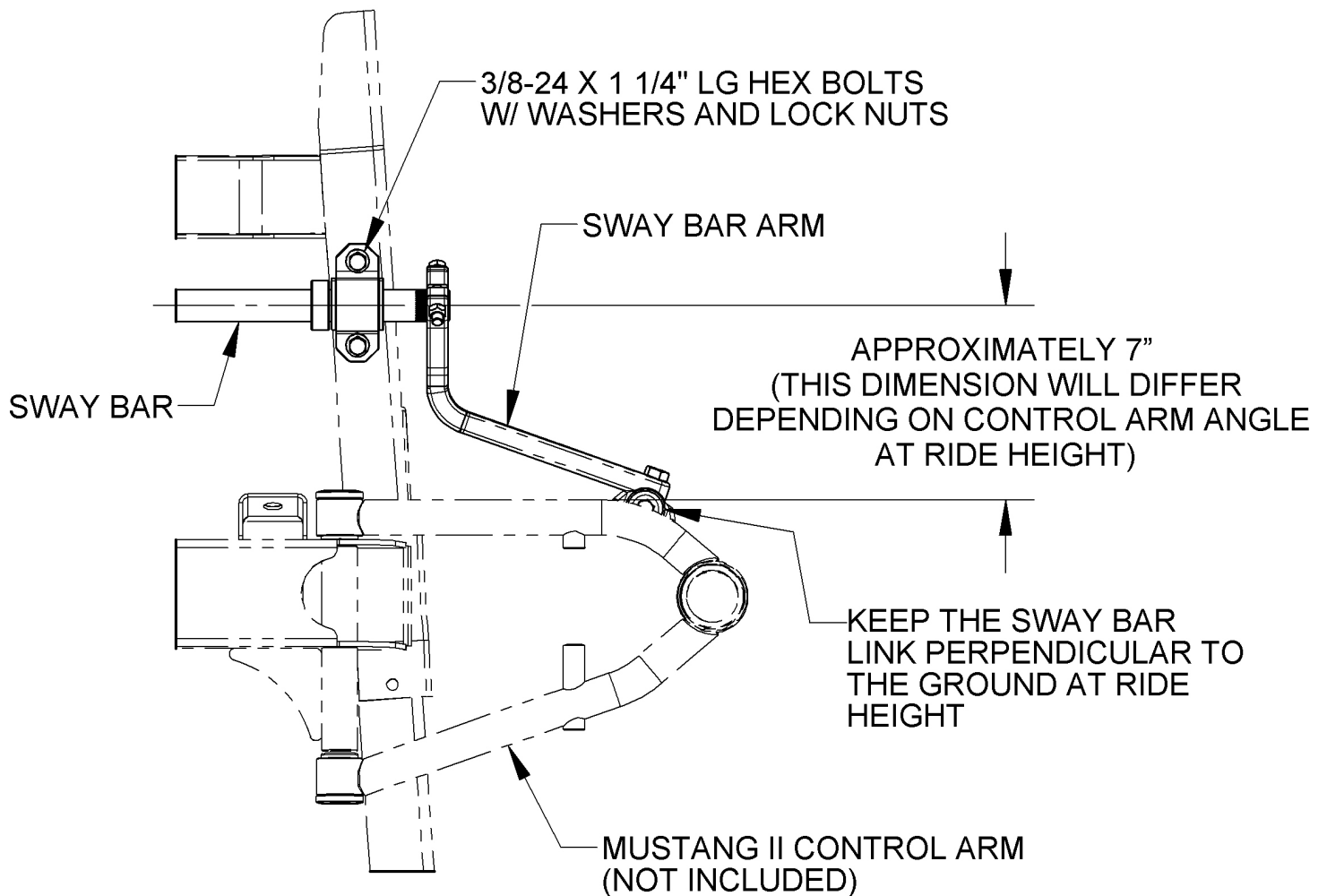
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4. Attach the arms to the sway bar links with the cone spacer in between.



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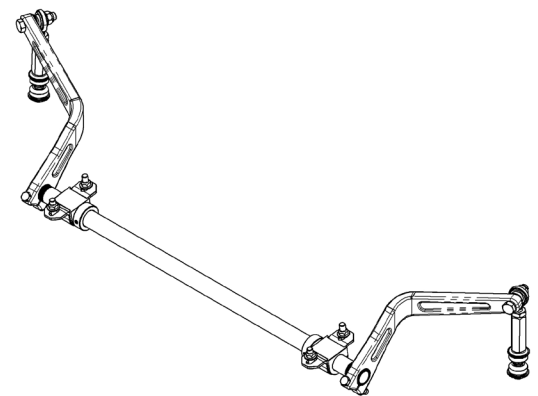
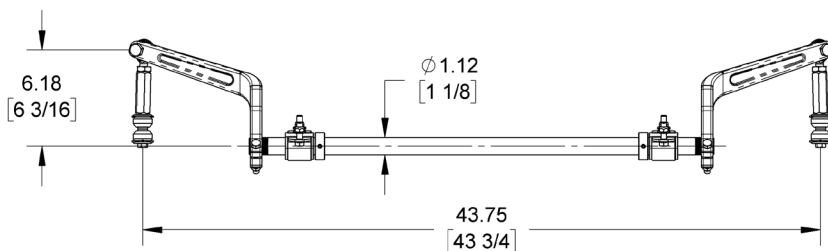
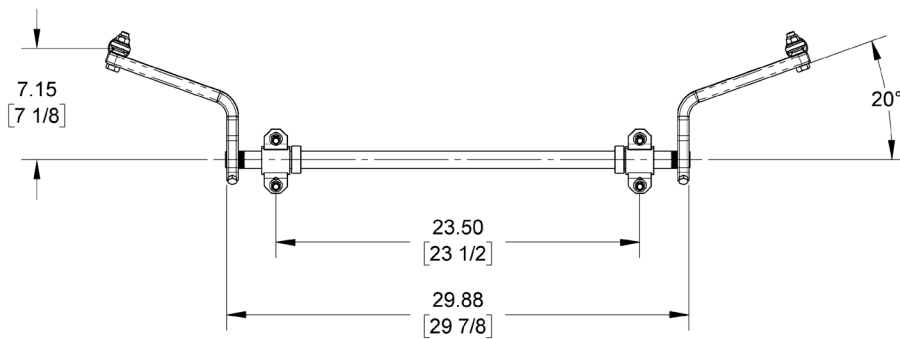
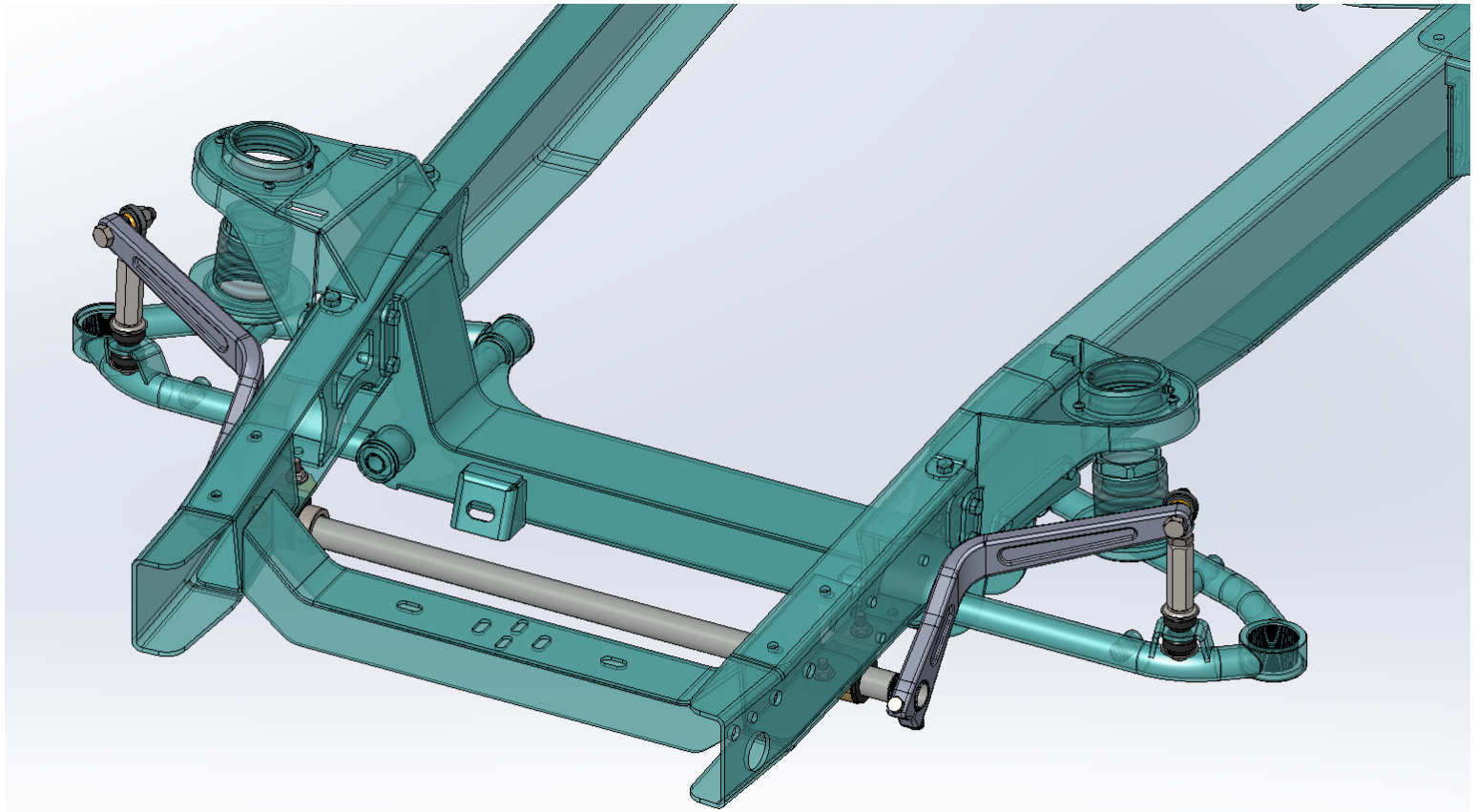
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5. Set the truck at ride height. Swing the sway bar up until the bushing flange is against the bottom of the frame. Slide the bar forward or backward until the sway bar links are perpendicular to the ground. Then clamp the bar in place. The distance from the front tube of the control to the center of the sway bar will differ depending on the angle of the control arms at ride height.
6. Mark the center of the sway bar bushing flange slots and drill a 13/32" hole at these 4 locations.
7. Bolt the sway bar to the frame as shown above.

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