



Disclaimer: Morris Classic Concepts, LLC is not liable for any bodily injury or death resulting from improper installation of our seat belts, which includes ANY deviation from the below instructions. Adding any hardware, making any modifications, tampering with the entirety of the seat belt kit in any way, as well as not using all components of the seat belt kit provided exempts Morris Classic Concepts, LLC from all liability in the case of accident, injury, or death as it has no control over the use, misuse, or alteration of the seat belts after they leave our possession.

Receipt and acceptance of this product confirms acceptance of this disclaimer.

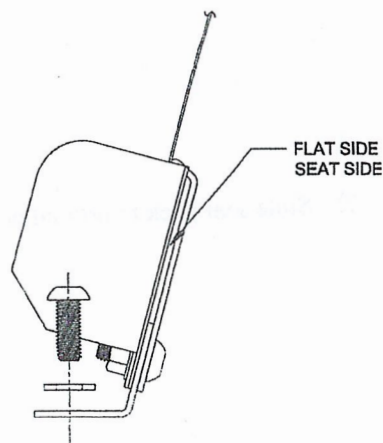
Please read all instructions below before beginning installation and refer to the figures for additional assistance.

INSTRUCTIONS FOR 1967-72 CHEVROLET TRUCK:

- * Only use the bolts and washers provided in your seat belt kit by Morris Classic Concepts.
- * Only bolt Morris Classic seat belts into factory holes and mounting plate locations in your car! Please call us if you have questions or problems locating these.
- * We recommend running a tap through the threads before beginning installation to minimize the chance of cross threading or stripping bolt threads.
- * Refer to the Society of Automotive Engineering Bolt Torque Chart for recommended torquing of all bolts.

1. Slide front seats to their most forward positions and remove current seat belts.
2. Look on the bottom of each reel – the Driver's side will have a sticker that says "Driver's side" and the Passenger's side will not have a sticker.
3. To bolt the reel to the floor, make sure the flat part of reel is facing toward the seat. Then using a $\frac{1}{2} \times 13 \times 1 \frac{1}{4}$ button head bolt (large) and large SAE flat washer, tightly bolt the bracket to the floor as shown in Figure 1.

NOTE: Make sure the seat belt is coming out of the reel in the center of the slot to get the correct angle. Once the reel has been bolted into the floor, you can rotate the reel by hand so that the seat belt is not rubbing against the edges of slot.

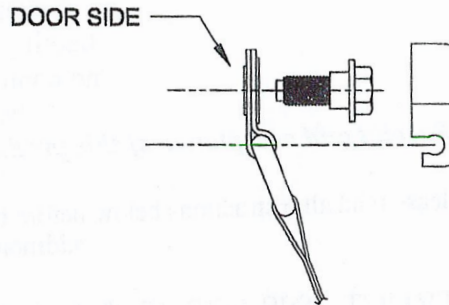


[FIGURE 1]

- * These seat belts are speed sensitive and will lock up if pulled quickly or jerked. Slowly and smoothly pull seat belt to latch after installation.

4. Unfold the seat belt and make sure there are no twists in it before continuing.
5. Remove top mount plastic cover. Then, using a 7/16 x 20 fine thread shoulder bolt, bolt into factory mounting plate, torquing to SAE standards (Figure 2). Snap cover back over bracket and bolt when done.

[FIGURE 2]



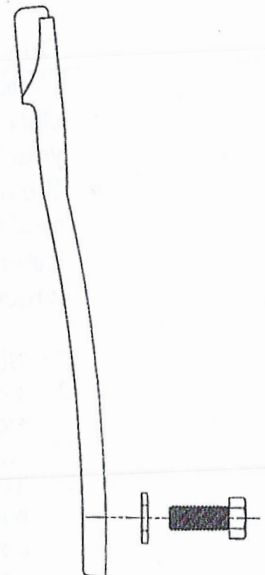
6. To install female end, position it so that the bolt hole lines up with the hole in your car, with the **buckle facing the center tunnel of the car** (away from the occupant). Insert a 1/2 x 13 x 1 1/4 bolt (large button head bolt) and one large SAE flat washer (Figure 3), and tightly bolt into car.

NOTE: Female ends are not side specific.

Bench seat ends will not have the sleeve over them as shown in Figure 3, but will install the same way.

[FIGURE 3]

*Driver's side shown



7. Slide seat back to normal position, making sure the female end comes beside the seat.

Morris Classic Concepts, LLC's seat belts are manufactured per FMVSS (Federal Motor Vehicle Safety Standards) and are tested weekly to ensure their safety and quality. All seat belt kits are year and car specific, and are assembled and tested in the USA.

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