

1. Position the bar so the mid-section is under the rear axle and the arms are facing forward. The dip of the bar should be leaning down and to the rear.
2. Place the U-bolts around the axle. Raise up the slotted plates under the U-bolts to engage the U-bolt legs. Place the mid-section bracket around the bar. Start the lock-nuts on the U-bolts. Place the mid-section bushing on the bar near the bends with the flat side up. Now slide the loosely assembled U-bolt and bracket assembly down the axle so that the bracket is around the mid-section bushing. Insert the locking device from one side with the legs toward the axle. Center it on the slotted plate.
3. Assemble the end-links as illustrated. Be sure that the washers have their cupped or hollow sides towards the bushings and that the bushings have the end with the stepped surface towards the bracket or bar eye. Tighten the assemblies until the bushings are slightly deformed. **DO NOT OVER TIGHTEN.** If the end-links have spacer tubes, you should be able to twist the spacer tubes with your fingers when installation is complete.
4. Position the bar so that the forges are horizontal and the axle clamp assembly holding the bar's mid-section is below the axle. With the car resting naturally on its springs on level ground, the frame brackets should mount to the side of the frame. Adjust the bar position relative to the axle if needed.
5. Mark through the frame bracket holes. Then drill one hole with a 7/16" drill bit.
6. Run the bolt through the frame to attach the angle bracket to the inside of the frame. Then tighten the bolt until the angle bracket is secure. Next attach the end-links.
7. Check all fastenings for suitable tightness. Have someone bounce the rear of the vehicle to check clearance throughout the suspension travel distance.
8. Road test the vehicle to adjust to its new handling. As we cannot supervise your installation or driving, we cannot be responsible for more than the cost of the kit.
 - a. For best balance, control, and stability, this kit should be used in conjunction with our front kit.

