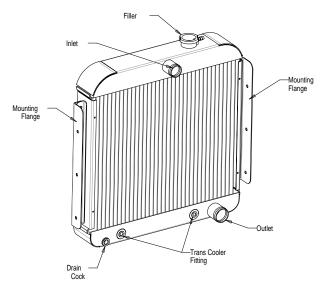
# Installation Instructions for AFCO Vertical Flow Aluminum Radiators



Component Over View
(AFCO 80163N Radiator Shown)



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#### **WARNING:**

- Radiator fluid must be handled properly. Please observe local ordinances with regards to handling and disposal.
- Allow vehicle and components to cool a minimum of 1 hour before handling.
- 3. Never attempt to open the radiator cap when hot.
- 4. Do not allow any tools or limbs to contact fans SERIOUS INJURY MAY RESULT.
- Always follow directions and disconnect the battery before attempting installation.
- AFCO is not responsible for personal injury or damage to vehicle resulting from improper installation of this product.
- Due to vehicle variations / tolerances it is ultimately up to the installer to determine proper installation.

### Disconnecting the radiator

- Allow the vehicle to cool completely
- Disconnect the battery (fig.1)
- Remove the radiator cap and overflow hose. Never attempt to open the cap when hot.
- Drain the coolant by opening the drain cock.
- Disconnect both inlet and outlet hoses by loosening the clamps holding them in place.\*
- Disconnect the transmission cooler lines (in automatic transmission applications only)\*

\*It may be necessary to first remove shrouds and other items to gain access to hoses, clamps and fittings.

## Removing the radiator

- Remove all fasteners and brackets holding the radiator in place.
- Carefully remove the radiator. (fig. 2)



Fig. 1



Fig. 2

### Installing the AFCO radiator

- Carefully lower the AFCO radiator into place. (fig. 3)
- Bolt the radiator into place using the original hardware and mounting brackets. (fig. 4)
- Reinstall the lower hose.
- Connect the transmission lines. (Automatic transmission only)
- Reinstall the upper hose.
- Reinstall any shroud or accessory that was removed for access to the radiator.
- Carefully check the hood for clearance.
- Fill the system with coolant mix per the manufacturers specifications.
- Reconnect the battery.
- Run the car at idle until the thermostat opens. Top off the coolant.
- Install a new radiator cap. The old cap may have imperfections and cause the system to leak.
- Check for leaks.
- Congratulations, you have just installed your new AFCO high performance radiator!



Fig 3



Fig. 4



Installed Radiator

<sup>\*</sup>Radiator cap not included