

INSTRUCTIONS

#916-49034

Safety Hub Kit - Early Ford

INSTALLATION INSTRUCTIONS

1. Remove wheel and brake drum, then take out the upper left and the lower right bolts in the backing plate.
2. Slip hub over the bearing house of brake drum. Install the steel ring over bearing housing until it is about 5/32" beyond the lip of the housing.
3. Install drum and wheel. Spin to check for rubbing and binding between the ring and the hub. If this is a problem, it may be corrected by moving the ring slightly.
4. After performing stem #3, remove the wheel and drum. Tap the ring in 5/32" and tack weld it to the bearing housing of the drum in four places.



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