

INSTRUCTIONS

(916-39108)

FAT FENDERED FORDS & MERCURYS PASS '35-'40 & 1/2 TON P.U.S

This kit is designed to work with stock or 2" drop style axles or 4" with 2 1/4" bosses.

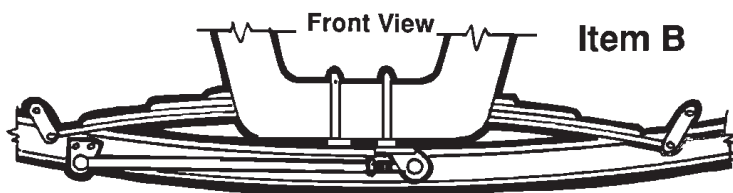
1.) Assemble the radius rods, (4 Bars) get them all the same length, approximately 22".

(2.) Measure the frame as shown in sketch. Using the rear radius rod bracket as a pattern, make the marks necessary to drill three holes. One 1/2" hole in the side, two 3/8" holes in the bottom.

(3.) After the brackets have been bolted and the front end is ready to install in the car, be sure spring hangers are installed properly. These hangers are made with a 6° angle to compensate for caster angle. If they are installed backwards, the spring will be in a severe bind (*See Item A)

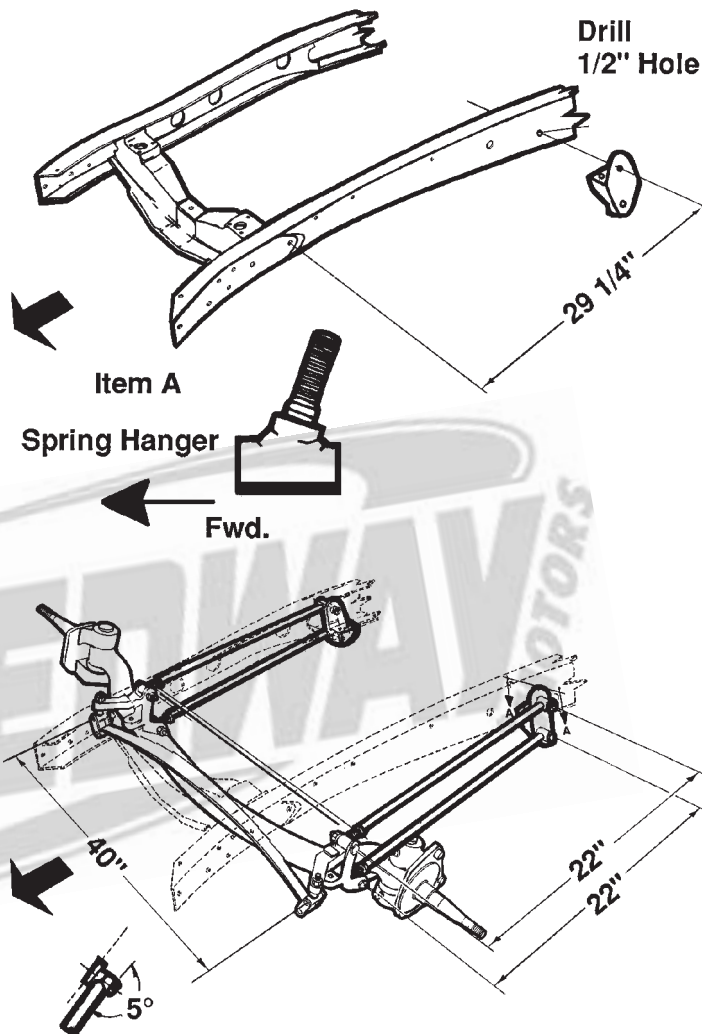
NOTE: The installation of the Panhard Bar is very important. Do not attempt to use this kit without it (See Item B.)

PANHARD BAR MOUNTING



Drill holes thru web area of axle, mount bracket.

* If using tub axle, weld bracket on bracket bolts to U-bolt on left side. Make sure weight is on front end to insure proper ride height. Mount bracket on axle so bar is as level as possible. Adjust end of bar mounts to frame bracket.



Typical Right & Left Side

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Purchasers are exercising their own skill and judgement in determining if purchased parts are in fact suitable for their application relative to safety and durability.

Purchasers are responsible for making a safe and proper installation. Any and all instructions supplied by **Speedway Motors, Inc.** are for purchasers convenience and are not a substitute for good common sense mechanical practices. Refer to current **Speedway Motors, Inc.** catalog for warranty disclaimer in effect.

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FREE CATALOGS Speedway Motors offers FREE catalogs for Race, Street, Sprint and Midget, Sport Compact and Pedal Car restoration.

**Some items are not legal for sale or use in California on pollution controlled motor vehicles. These items are legal in California for racing vehicles only which may never be used upon a highway.

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