

INSTRUCTIONS

ECONOMY HEAD CC KIT

#913-81105

1. Mix fluid using half water and half rubbing alcohol. The addition of a few drops of food coloring will make fluid more visible.
2. Fill buret. Starting at 100 CC will make the process easier. All measurements should be taken from the bottom on the meniscus for accuracy.
3. Install spark plugs and valves. If valve springs are not installed use a small amount of grease to seal the face of the valves into the seats.
4. Secure the head in a horizontal position.
5. Apply a thin film of grease on the head around the chamber to be measured. This will ensure the plastic plate seals completely.
6. Press the plastic plate against the head. Some heads may require grinding a small slot so the valves will clear.
7. Fill the chamber through the hole. The difference between the starting and ending measurements will be the chamber size.

Speedway Motors Inc., P.O. Box 81906
Lincoln, NE 68501 (402) 323-3200
www.speedwaymotors.com



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