

INSTRUCTIONS

912-S12853 ONE-PIECE FRONT CRANKSHAFT SEAL FOR '28-'53 FLATHEAD

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INSTALLATION INSTRUCTIONS

Fits '28-'34 4-cylinder and '32-'53 V8 with no modification to engine required.
Replaces B-6700A packings.

Install with lip towards rear of engine. Rubbing surface must be smooth and not worn.

Original shaft diameter is 1.625 inches. Deburr crank pulley before assembly.



"The Finest in the Field"