

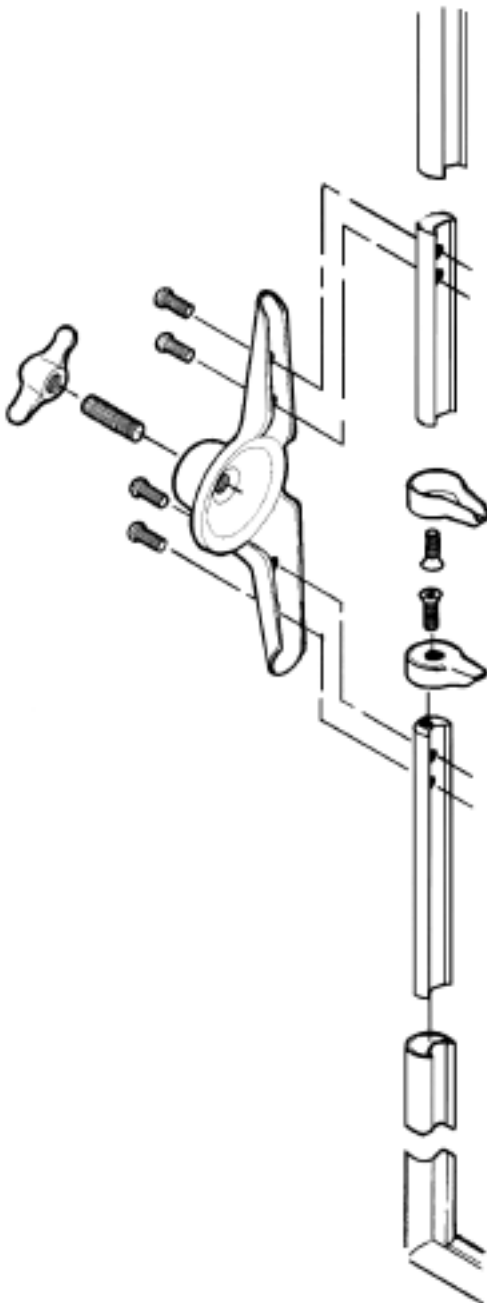
# INSTRUCTIONS

911-13101  
911-56400

911-13104  
911-56401

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## WINDSHIELD HINGE



1. Align windshield posts and position lower half of windshield frame in posts and secure with bolts per instructions with your windshield posts.
2. Slide one of the aluminum inserts into the lower frame so that the insert is  $3/16$ " below the top of the frame. Repeat on other side.
3. Position the hinge on the windshield frame with the center of the hinge aligned with the split line of the upper and lower windshield frame. Transfer mark the two holes in the hinge onto the windshield frame. Repeat on other side.
4. Drill  $1/4$ " pilot holes through frame and aluminum slug, being careful not to drill through the inner glass channel of the windshield frame.
5. Remove the aluminum slug and tap holes to  $5/16-18$  NC. Drill out holes in windshield frame to  $5/16$ ". Repeat on other side.
6. Reinstall the aluminum insert slugs into the lower windshield frame and attach the lower leg on the hinge with  $5/16$ " bolts. Repeat on other side.
7. Slide one of the aluminum inserts into the upper windshield frame so that the insert is recessed  $3/16$ " below the frame. Repeat on other side.
8. Install the upper windshield frame onto the hinges, position to allow the proper gap between the upper and lower frame, and transfer mark the holes from the upper leg of the hinge onto the upper windshield frame.
9. Drill and tap holes as in steps 4 and 5 above.
10. Re-assemble windshield and hinges to test for proper fit prior to painting, plating or installation of the glass into the frame.

Speedway Motors Inc., P.O. Box 81906  
Lincoln, NE 68501 (402) 323-3200  
[www.speedwaymotors.com](http://www.speedwaymotors.com)



# IMPORTANT

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\*\*Some items are not legal for sale or use in California on pollution controlled motor vehicles. These items are legal in California for racing vehicles only which may never be used upon a highway.

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