

9" FORD REAR END COVER IMPORTANT - READ FIRST

*DRY FIT FIRST TO CONFIRM THAT THE COVER DOES FIT CORRECTLY. SOME RECENT AFTER MARKET PRODUCTS HAVE A SLIGHTLY DIFFERENT SHAPED PUMPKIN. USING MODELING CLAY PIECES DURING THE DRY FIT CAN SHOW YOU THE BEST AREAS TO PLACE THE ADHESIVE. YOU MAY FIND THE AREA ABOUT 1-1/2" UP FROM THE EDGE TO BE IDEAL..

*YOU WILL PROBABLY WANT TO GRIND THE WELD BEAD DOWN TO SEAT COVER CORRECTLY.

*REMOVE ALL PAINT FROM PUMPKIN SURFACE TO INSURE A GOOD BOND WITH THE PROVIDED ADHESIVE.

*THE SURFACES TO BE BONDED TOGETHER MUST BE TOTALLY FREE OF PAINT, GREASE AND OIL... LACQUER THINNER, ACETONE or MEK ARE THE BEST DEGREASERS FOR THIS APPLICATION. DO NOT USE ALCOHOL OR OIL BASED CLEANERS.

*THE USE OF RUBBER GLOVES IS RECOMMENDED.

*PLEASE READ INSTRUCTIONS ON THE J-B WELD ADHESIVE PACKAGING. OUR EXPERIENCE HAS REVEALED THAT THE 2 PART ADHESIVE PROVIDED SHOULD BE MIXED AND ALLOWED TO CURE FOR APPROXIMATELY 1-1/2 HOURS AT ROOM TEMPERATURE (EXPOSED TO AIR) BEFORE APPLYING. THIS ALLOWS THE ADHESIVE TO ACHIEVE THE CORRECT CONSISTENCY. OTHERWISE IT WILL PROBABLY BE TOO RUNNY. MONITOR THE CURE TIME TO ALLOW FOR YOUR TEMPERATURE AND HUMIDITY.

*UPON PRESSING THE PARTS TOGETHER, ADHESIVE MAY BE SQUEEZED OUT AT THE SEAM. USE A RAG TREATED WITH LACQUER THINNER TO FORM A BEAD AROUND THE SEAM. YOU MAY WISH TO ADD MORE ADHESIVE TO FORM A BEAD TO YOUR SATISFACTION.

*CLAMP OR WEIGH DOWN PARTS TOGETHER FOR A MINIMUM OF 24 HOURS IN A WARM ENVIRONMENT BEFORE SEALING THE JOINT WITH PAINT.

*IF INTENDING TO POWDER COAT ENTIRE ASSEMBLY AFTER JOINING PARTS, DO NOT SANDBLAST AGAIN. YOU MAY CONTAMINATE THE PAINT.

*WRAP CLEAN PARTS IN PLASTIC PRIOR TO PAINTING TO AVOID CONTAMINATION.

*YOU MAY WISH TO MASK OFF A POLISHED COVER PRIOR TO APPLYING AN ADHESIVE BEAD TO THE SEAM.

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