

# INSTRUCTIONS

**910-54754**

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## **Bolt in Chevy V-8 Motor Mount Kit, to fit the '47-'54 Chevy 1/2 Ton Bolt in IFS Crossmember**

**PLEASE READ INSTRUCTIONS COMPLETELY BEFORE  
STARTING YOUR INSTALLATION**

### **PARTS LIST**

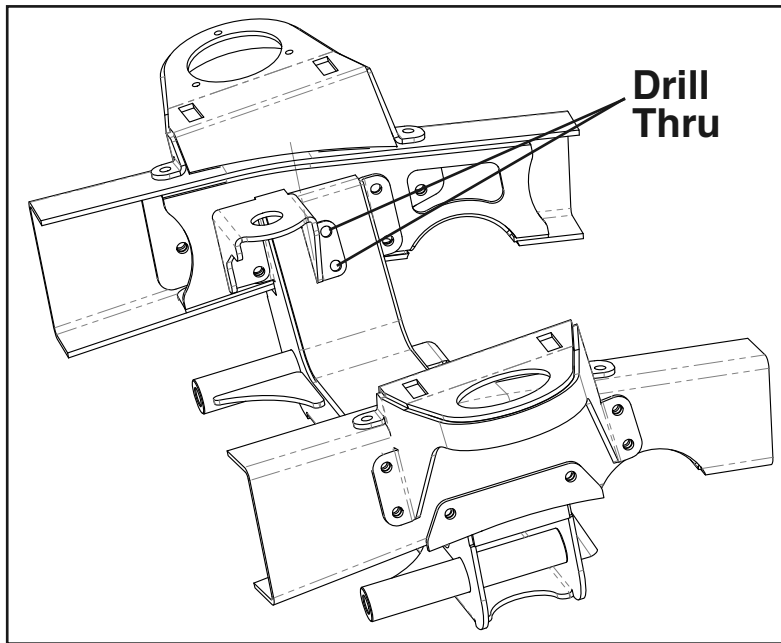
<b>Part Number</b>	<b>Description</b>	<b>Qty</b>
720-9314	Rubber cushion set	1
916-18058	Bolt on engine mount	2
910-54734.1-R	Right frame mount	1
910-54734.1-L	Left frame mount	1
910-54754.2	Hardware kit	1
HZ5HCSC-.38-1.00	3/8"-16 x 1" Hex hard cap screw	10
HZ5HCSC-.38-1.25	3/8"-16 X 1-1/4" Hex head cap screw	4
HZ5NLNC-.38	3/8"-16 Nylock nut	8
HZ5LW-.38	3/8" Lock washer	6

1. Remove the rear four 3/8"-16 x 1" bolts and nylock nuts that bolt the cross member to the inner boxing plates.
2. Align the frame mounts with the rear holes on the cross member and install four 3/8"-16 x 1-1/4" hex head bolts and nylock nuts. (See Fig. 1) Torque to 30 ft. lbs.
3. With the frame mounts bolted in place drill out the four remaining mounting holes in the cross member using a 25/64" drill. Install four 3/8"-16 x 1" hex head bolts and nylock nuts. Torque to 30 ft. lbs.
4. Bolt the motor mounts to the block using six of the 3/8"-16 x 1" bolts and lock washers Torque these to 30 ft. lbs.
5. Install the small rubber cushions over the mounting bolts with the step in the bushing pointing up. Slide the bolt and bushing up through the bottom of the chassis mounts and thru the large rubber bushings (the tapered portion of the bushing points up). Align the engine mounts over the mounting bolts and install the 7/16" flat washer and nylock nut (see figure #2). Torque to 20 ft. lbs

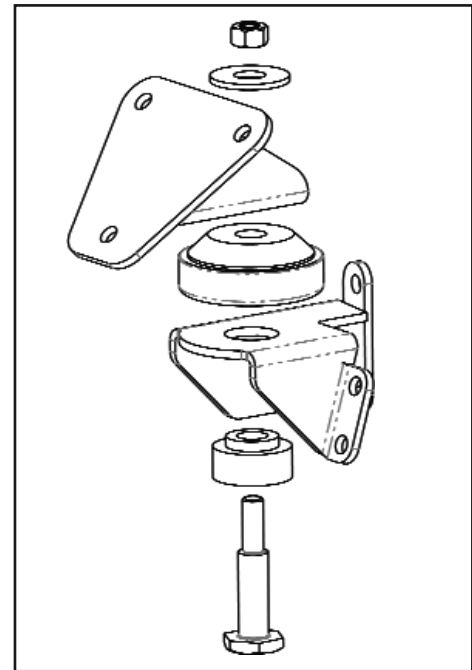
**Speedway Motors Inc.,  
P.O. Box 81906 Lincoln, NE 68501  
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**Figure 1**



**Figure 2**



# IMPORTANT

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**\*\*Some items are not legal for sale or use in California on pollution controlled motor vehicles. These items are legal in California for racing vehicles only which may never be used upon a highway.**



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