

INSTRUCTIONS

POWER STEERING PUMP

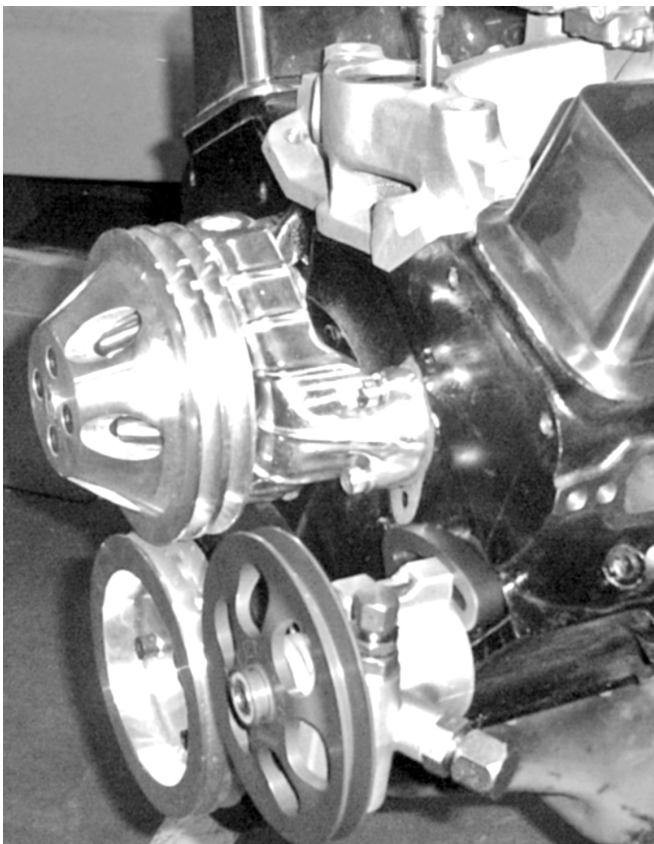
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1. Install mounting bracket on the lower L/H front of engine block, with flat side of bracket facing forward. Use supplied hardware.

2. Install pump onto bracket. Only 2 of 3 mounting holes are used. Select the two which place the pump inlet and outlet fittings in a suitable location for your particular installation.

NOTE: Due to the wide variety of water pump and pulley combinations available, it may be necessary to shim the pump mount or pulleys in order to obtain proper belt alignment.



3. Mount reservoir in convenient location away from heat and moving components. Bolt or rivet bracket to roll cage tube or firewall, clamp reservoir to bracket. Lower (suction) fitting must be higher than the pump inlet for proper operation.

4. Connect hose from inlet fitting of pump to lower fitting on reservoir. Connect hose from outlet side of pump to pressure fitting on steering box. Connect hose from return side of steering box to upper fitting on reservoir.

5. Install belt of appropriate length for your application. Service with approved fluid.



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IMPORTANT

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