

INSTRUCTIONS

715-2301

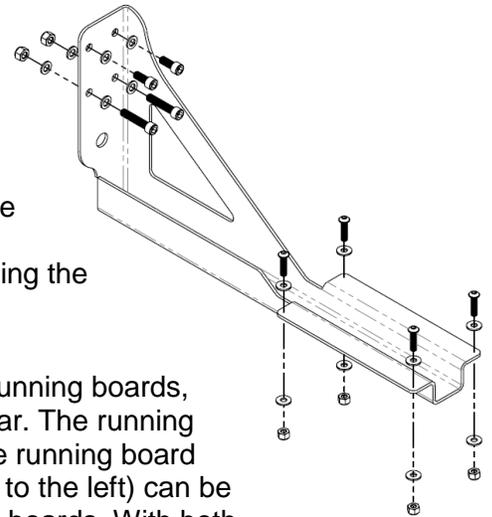
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'23 T-Bucket Fender Kit

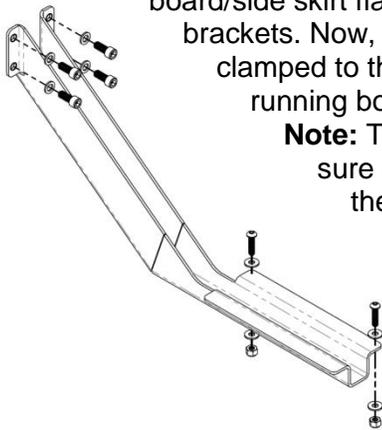
Note: This kit will require trimming & drilling/tapping of the frame in order to mount the fender brackets.

1. This kit should be completely trimmed and test fitted before any paint or body work.

2. Install the rear running board brackets (Shown to the right): The front bolt on the rear radius rod will bolt through the rear running board brackets. Use this bolt to secure the brackets to the frame. Then use the bracket as a template to mark where to drill the frame. Use an 11/32" drill bit to drill the lower two holes in the radius rod bracket. Use a letter "F" or 17/64" drill bit for the upper two holes in the frame. These holes will then need to be threaded with a 5/16"-18 tap. With the holes drilled and tapped, you can now install the brackets using the provided hardware.

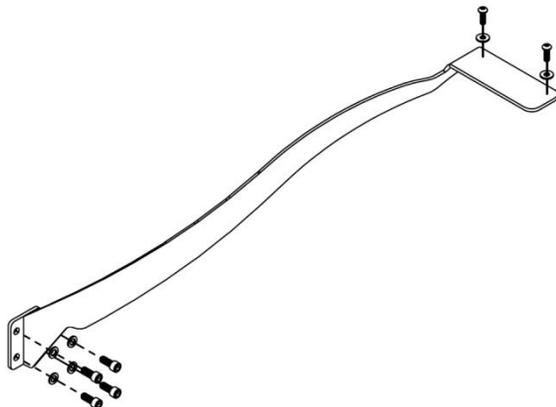
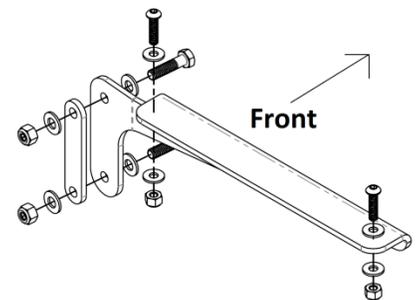


3. With the rear running board brackets secured, install the side skirts, running boards, and rear fenders. Using clamps, secure each of these pieces to the car. The running board/side skirt flanges will need to be trimmed to clear the running board brackets. Now, the front running board brackets (shown to the left) can be clamped to the frame towards the front of the running boards. With both running board brackets secured in place, the height of the running boards will be correct.



Note: The front running board bracket should bolt to the frame just in front of the cab. Be sure to leave a small amount of space between the front running board bracket and the front flange of the running board, to allow for bolting the front fender flange to the running board flange. Mark the frame using the front running board bracket as a template. Remove the side skirt and running board bracket to drill and tap the frame. Use a letter "F" or 17/64" drill bit and a 5/16"-18 tap, and secure the bracket to the frame with the provided hardware. Clamp the side skirt back on.

4. Install the rear fender brackets (shown to the right): The rear fender brackets will bolt through the bed, with the backing plates on the inside of the bed as shown. With the rear fender adjusted and in the proper location, clamp the fender bracket to the fender. Now use the bracket as a template to mark the bed. Drill the holes in the bed with an 11/32" drill bit. Secure the bracket to the car using the provided hardware.



5. The front fender will need to be trimmed to clear the brackets. After trimming, clamp the front fender and front fender bracket to the frame. With the fenders and brackets clamped in place, adjust everything to the proper fit, then use the bracket as a template to mark the frame. Use a Letter "F" or 17/64" drill bit to drill the holes and thread using a 5/16"-18 tap. Secure all of the brackets to the frame using the provided hardware.

6. With all of the brackets bolted to the frame and the fenders clamped in place, start drilling and bolting the side skirts to the cab. Use the stainless steel button head bolts. There should be 64 bolts/nuts/washers included with the fender kit. **Note:** Speedway recommends spacing the bolts roughly 8"-12" apart. After the side skirts are bolted tightly to the cab, move on to the rear fenders. Drill/bolt the fenders to the cab and side skirt. **DO NOT** drill/bolt anything to the running boards yet. It is best to do the running boards last.
7. Once the rear fenders are bolted in place, repeat the process with the front fenders. Bolt the inner flange directly to the frame by drilling and tapping the frame. Use a #7 or 13/64" to drill the holes and thread them using a 1/4"-20 tap. Drill and bolt the front fenders to the side skirts.
8. Once the front/rear fenders and side skirts are bolted tightly together, drill and bolt the running board to the front and rear fenders. Use 4 evenly spaced bolts on both the front and rear of the running board. Then drill and bolt the running board to the side skirts.
9. Mount the fenders to the brackets. Again, start with the rear fenders. Drill two holes through the fender and bracket and secure using the hardware supplied with the brackets. **Note:** The brackets do not come with these holes drilled. This is to allow you to locate the hole in the most visually appealing location on the fender.
10. Repeat the process with the front fenders. **Note:** Be sure the fender bracket holds the fender up enough to clear the tires. The fender brackets may need to be adjusted slightly. This can be done by bending the bracket in a bench vise.
11. Secure the running board to the brackets. Drill holes through the running board and through the brackets. Again these holes are intentionally left un-drilled to allow you to place them in the best location. **Hint:** If you plan to use step plates, it is a good idea to locate them so that two of the step plate bolts also go through the running board brackets. Speedway offers a variety of different step plates.
12. At this point the fenders and brackets should be completely secured and all bolts installed and tight.
13. Once you are satisfied with the fit, the fenders are ready to be removed and painted. **Note:** If you have the frame powder coated, be sure to cover the threaded holes or re-tap them after powder coat.

IMPORTANT

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