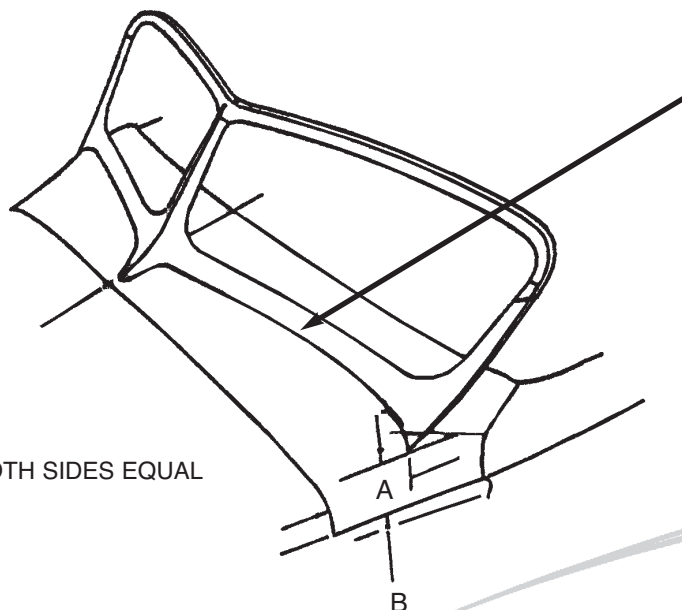


INSTRUCTIONS

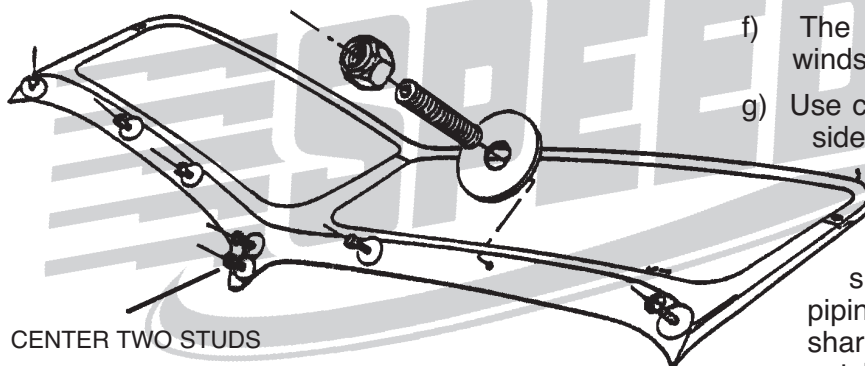
INSTRUCTIONS FOR LOCATING AND MOUNTING WINDSHIELD ON YOUR COWL

555-31600

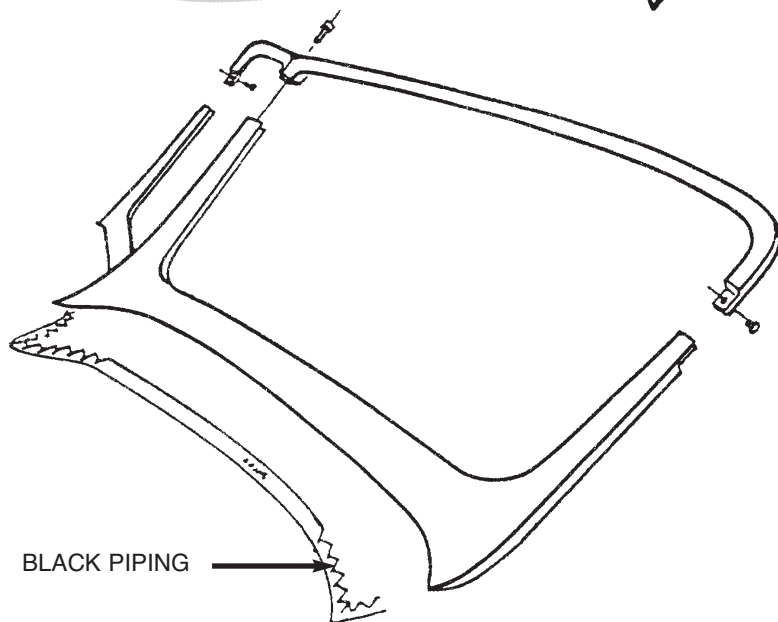
555-32600 555-33600



BOTH SIDES EQUAL



CENTER TWO STUDS



BLACK PIPING

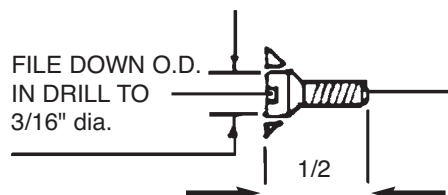
- Center frame on cowl.
- With soft pencil, trace the outer edge of the windshield frame onto cowl.
- Make a paper template of the bottom mounting surface of the windshield frame. (Brown paper bags work best). Locate the paper template within the penciled outline on cowl, then tape in place.
- Mark and drill holes (3/8 drill) laid out on template.
- Install center two studs into frame. Place frame onto cowl and tighten nuts. Check location of holes and trial fit the rest of studs. Tighten balance of nuts and check fit. Finish body work to suit fit.
- The small black piping goes between the windshield frame and cowl.
- Use contact cement to attach piping to bottom side of the windshield frame.
- Starting 8" in on the inner drivers side, glue piping across frame towards passenger side until you approach the sharp curve. Notching the flange of the piping will allow the piping to bend around the sharp corners. In difficult areas it is best to notch and glue 2" or 3" at a time. When completed you will have only one joint. On metal bodies, fill space between piping with gasket material of similar thickness to prevent distorting the cowl.
- If windshield is to be mounted without piping, use gasket material about 1/32" thick and glue to bottom of windshield frame. Cut material so it is about 3/16" back from edge except at the two outer tips. This will help prevent visual marking of the paint.

DUVALL WINDSHIELD GLASS (RIGHT AND LEFT HAND)

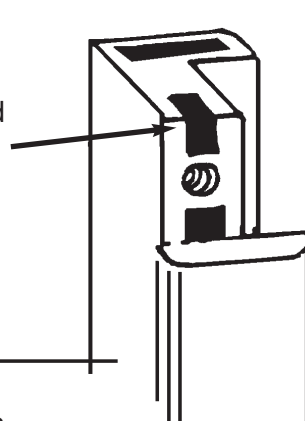
- Use 6 mil laminated safety glass.
- Seat using Everseal windshield tape.
- Do not seat glass with silicone.
- Some sizing of glass may be required.

HINTS FOR CHROME PLATING YOUR WINDSHIELD FRAME

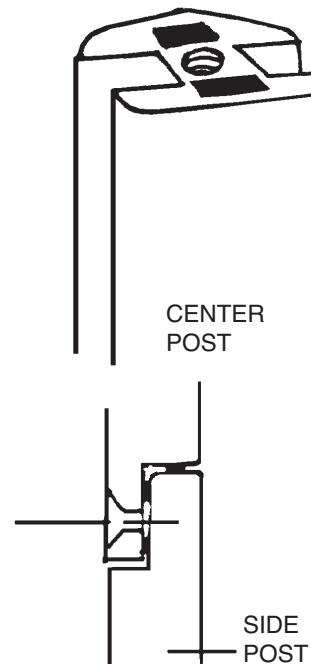
- 1) This information is to assist your plater to achieve sharp edges between the bottom and top joints where your frame separates for glass installation.
- 2) Unscrew and separate the upper and lower frames.
- 3) Lightly hand sand joints with 220 grit to remove any sharp edges, etc.
- 4) Using plastic electrical tape, cut small strips and place two layers on joints as per diagram.



OUTER POST



CENTER POST



SIDE POST

- 5) Prepare two 10/32 x 1/2" long machine screws as shown in diagram above.
- 6) Then, using special screws, reassemble top and bottom frames. This will leave a small gap at joint so that chrome will not bridge over. This method has given us the best results in the joint area.
- 7) Windshields with the four top mount holes, insert 1/4-20 plastic license plate bolts to prevent chrome buildup in during plating.
- 8) We suggest COPPER PLATING, then chrome. This allows stripping of chrome should a problem occur. The stripping of chrome from a brass frame, without copper, causes serious etching of the brass, making it difficult to refinish.
- 9) Polished stainless screws are provided and can be used for final assembly. If you have any questions, don't hesitate to call SPEEDWAY MOTORS.

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**Speedway Motors Inc., P.O. Box 81906
Lincoln, NE 68501 (402) 323-3200
www.speedwaymotors.com**

IMPORTANT