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GT3 Installation Hub - Models 10-5002, 20-5002

Parts List:

Hub (1)
Mounting screws (3)
Column wire (1)
Ground wire (1)
Cancel clip (1) w/ screws (2)
& lock washers



FITMENT:

Trucks

GM 1957-63 Chevrolet

Autos 1967-68 Chevrolet, Buick, Pontiac

1962-63 Chevy II, Nova

1967-69 Corvair

1967 Corvette, Oldsmobile

1949-63 Oldsmobile, Pontiac All Models (except Cutlass)

GM 1960-69 Pickup, Suburban, Blazer

1967-68 El Camino, Sprint

1968-69 Vans

JEEP 1976-86 Models with optional OEM wheel

AMC 1967-68 Ambassador, American, Rebel

NOTICE

Airbag equipped vehicles: GT Performance Products steering wheels and hubs are not designed for use on Airbag equipped vehicles. Due to Safety and Legal reasons, we do not recommend changing, altering or removing the airbag from any vehicle.

PRE-INSTALLATION INSTRUCTIONS

- A) Read all instructions completely prior to installation process!
- Align wheels on vehicle straight ahead and disconnect battery.
- C) Removal of Original or Custom Steering Wheel: Refer to shop manual for your vehicle or manufacturer of custom steering wheel. Note: A steering wheel or gear puller may be required.

INSTALLATION INSTRUCTIONS

For GM models with existing contact / cancel assembly:

Please disregard step 1 and follow supplemental instruction form **500-1005** and then continue with **step 2**

- Install cancel clip onto bottom of GT hub using screws & lock washers and insert lead wire as shown in Photo A.
- 2) Note "top" marking on hub (2 vertical dimples which indicate top), and position hub onto shaft. (Photo B)

Photo A Photo B "Top"

- 3) Position steering wheel onto hub, carefully routing wire thru hole on right side of wheel, and install shaft nut loosely to hold assembly in position.
- 4) Place horn button base with O-ring onto wheel and install using the (3) three mounting screws, placing the ground wire under one of the screws. (Photo C)

Photo C



 Tighten shaft nut and mounting screws. CAUTION: Do not over tighten mounting screws; this will cause damage to the hub.

TORQUE REQUIREMENTS

Shaft nut: 25 / 30 ft. lbs. Mounting screws: 10 / 12 ft. lbs.

6) Connect wires to bottom of horn button and carefully push horn button onto base over O-ring until the horn button is

flush with surface of wheel. (Photo D) **Note:** If necessary, slightly wet the O-ring to ease installation.

CAUTION: Be careful not to pinch wires when installing horn button onto base.

Photo D



Reconnect battery and test operation of horn and turn signal canceling.

NOTE:

TO REMOVE HORN BUTTON: Insert small, non-marring plastic blade, or screw driver between notch on bottom of horn button and wheel surface and carefully pry to release.

GT Performance Products LLC Limited Warranty Policy

We warrant our products ninety (90) days from the date of original purchase to be free from defects in material and workmanship. If, during this period, the product fails under normal usage because of a manufacturing defect, then we will replace or repair the item. To obtain repair or replacement under the terms of this warranty, notify us at, GT Performance Products, 2070 Floyd Street, Burbank, CA 91504. Proof of purchase and date of purchase are required to validate warranty.

All implied warranties, including the warranty of merchantability, are limited to the same ninety-day period from date of purchase. We are not liable for any consequential loss or property damage arising from any use of this product. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state. Offer good in U.S.A. and Canada only.

NOTICE:

For your own safety, do **not** use this product for any competitive or racing purposes; Racing does not constitute intended usage and therefore makes this warranty void.

Form: 500-1001, R 05-26-2014

Supplement Instruction

Form 500-1005 $_{(10-01-13)}$ For use with instructions 500-1001 & 500-1003

GM Vehicles

For all models that have a part that looks like this (photo A)





Photo A

Photo B

It will be necessary to use this contact / cancel assembly. You do not have to remove the assembly, but will need to make the following modification.

- 1) Remove the contact plunger or wire from the tube section. To do this, simply pull (plunger or wire) until the plastic retainer snaps loose. Remove plunger, wire and spring from tube (photo B) these parts will be replaced.
- 2) Install wire assembly supplied (as shown below) into tube (spring end first) and press sleeve into tube to secure.



3) Continue with **Step 2** in main instruction sheet.