# INSTRUCTIONS

910-18055

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## '55-'57 Chevy Bolt-In Motor Mounts

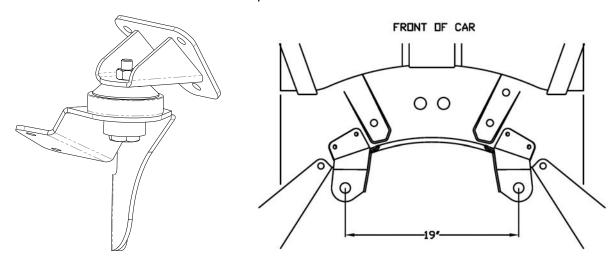
This kit mounts the Chevrolet small block V-8 using the side mounts into the 1955-1957 Chevrolet car chassis. This kit locates the engine in the original location.

#### **PARTS LIST**

| DESCRIPTION                               | PART NUMBER | QTY. |
|---|-------------|------|
| Chassis Mount - Left                      | 910-18056-L | 1    |
| Chassis Mount - Right                     | 910-18056-R | 1    |
| Motor mount                               | 916-18058   | 2    |
| Bolt thru cushion kit                     | 720-9314    | 1    |
| Bolt kit                                  | 910-18055-1 | 1    |
| -3/8"-16 x 1" USS GR 5 hex head cap screw |             | 14   |
| - 3/8" lock washers                       |             | 6    |
| -3/8" standard flat washer                |             | 16Á  |
| -3/8"-16 nylock nut                       |             |      |

### Please Read Instructions Completely Before Starting Your Installation

- Clamp the chassis mounts to the back side of the cross member on 19" centers as shown, making sure they are equally spaced about the chassis centerline.
- 2. Using a 25/64" drill, drill out the eight mounting holes in the chassis.
- 3. Bolt the chassis mounts to the cross member using eight 3/8"- 16 x 1" bolts, flat washers and nylock nuts. Torque to 30 ft. lbs.
- 4. Bolt the motor mounts to the block using six of the 3/8"-16 x 1" bolts and lock washers Torque these to 30 ft. lbs.
- 5. Install the small rubber cushions over the mounting bolts with the step in the bushing pointing up. Slide the bolt and bushing up through the bottom of the chassis mounts and thru the large rubber bushings (the tapered portion of the bushing points up). Align the engine mounts over the mounting bolts and install the 7/16" flat washer and nut. Torque to 20 ft. lbs.





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