



#400-598 INSTALLATION INSTRUCTIONS

99-00 Ford Explorer XLT 4.0L SOHC

Thank you for purchasing the PowerAid Throttle Body Spacer. Please read the instruction manual carefully before proceeding with the installation. Contact AIRAID @ (800) 498-6951 8:00 AM - 5:00 PM MST Weekdays for questions regarding fit or instructions that are not clear to you. Your PowerAid Throttle Body Spacer was carefully inspected and packaged. Check that no parts are missing, or were damaged during shipping. If any parts are missing, please contact AIRAID.

Thank you for selecting AIRAID.



Parts List

- (1) Power Plate
- (1) Gasket
- (4) 1/4" x 2 1/2" S/S Lag Screws
- (4) 1/4" Flat Washers
- (1) Linkage Plate
- (1) 6mm x 12mm Bolt
- (1) 6mm Washer
- (1) #10 x 1 1/2" High Low Screw
- (1) 5/8" Dia. X 7/8" with 1/4" hole Spacer

Tools List

- 8mm Socket
- 10mm Socket
- 11mm Socket
- 10mm Box Wrench
- Standard Screwdriver

Installation Instructions. Read Me!

1. **DISCONNECT NEGATIVE (-) BATTERY CABLE.**
2. Remove the air intake hose assembly.
3. Remove throttle body intake cover.
4. Remove (4) bolts from the throttle body.
5. Remove the screw from the throttle cable tab. (Ref. "D")
6. Remove cruise control cable fitting and save screw. (Ref. "C")
7. Install power plate using (1) gasket between power plate and throttle body. (Ref. "E")
 * **Please Note: Do not use 1/8" fiber spacer)**
8. Install cruise cable linkage plate using saved screw **Refer to Step 6**
9. Attach the cruise control fitting. (Ref. "C")
10. Install the throttle cable tab using spacer. (Ref. "D")
11. Inspect & Test the throttle linkage for full open & closed travel before driving. Some cruise or kickdown cables may require adjustment. Please refer to your vehicles service manual for proper adjusting.
12. Reinstall air intake hose assembly. **Refer to Step 2**
13. Reconnect battery cable. Enjoy!

The sound of power...The "whistle" means its working!

