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# GT9 Installation Hub - Models 10-6505, 20-6505



Parts List: Hub assembly (1) Column sleeve (1), w/ set screw & Allen wrench Wheel screws (9), w/ wrench Ground wire & screw (1) Grease capsule (2)

## FITMENT:

Ford Autos	1964-69	Mustang, Falcon, Comet (All w/Generator)
Ford Truck &Vans	1965-66 1968 1970-77 1975-77 1975-77	Pick-up (ex. Econoline) Pick-up Pick-up (Full size) Bronco Vans (Full size)

NOTICE: Airbag equipped vehicles: GT Performance Products steering wheels and hubs are not designed for use on Airbag equipped vehicles. Due to Safety and Legal reasons, we do not recommend changing, altering or removing the airbag from any vehicle.

### PRE-INSTALLATION INSTRUCTIONS:

- Read all instructions completely prior to installation process!
- Align wheels on vehicle straight ahead and disconnect battery.
- Removal of Original or Custom Steering Wheel Refer to shop manual for your vehicle or manufacturer of custom steering wheel. NOTE: A steering wheel or gear puller may be required.

# INSTALLATION:

Once original wheel has been removed from column:

- Apply thin layer of grease from enclosed capsules (2) to the copper contact ring on bottom of hub.
- Position column sleeve (with tapered edge towards you) and slide onto hub from the bottom. Do not adjust or tighten at this time.
- Note "top" marking on the hub, (two vertical dimples next to one of the 9 holes), and position hub onto shaft (Photo A).
- Install shaft nut and tighten.

### **TORQUE REQUIREMENTS**

Shaft nut: 25 / 30 ft. lbs.

Install ground wire as shown in Photo A.

# Photo A



- Install wheel onto hub using the nine (9) wheel screws, and tighten securely (see Photo B). CAUTION: Do not over tighten wheel screws; this will cause damage to the hub.
- Adjust column sleeve so there is 1/16" to 1/8" gap between column and bottom of sleeve and tighten set screw.

Connect wires to bottom of horn button and carefully push horn button into hub flange. Apply pressure to compress Oring until the horn button is flush with surface of wheel (see Photo B). **NOTE:** If necessary, use a light lubricant or slightly moisten the O-ring to ease installation.

### Photo B



Reconnect battery and test operation of horn and turn signal cancelling.

### NOTE:

TO REMOVE HORN BUTTON: Insert small, non-marring plastic blade, or screw driver between notch on bottom of horn button and wheel surface and carefully pry to release.

# **GT Performance Products LLC Limited Warranty Policy**

We warrant our products ninety (90) days from the date of original purchase to be free from defects in material and workmanship. If, during this period, the product fails under normal usage because of a manufacturing defect, then we will replace or repair the item. To obtain repair or replacement under the terms of this warranty, notify us at GT Performance Products, 2070 Floyd Street, Burbank, CA 91504. Proof of purchase and date of purchase are required to validate warranty.

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